

COMPETENCY-BASED CURRICULUM FOR THE TRADE OF

MECHANIC MOTOR CYCLE

UNDER

CRAFTSMAN TRAINING SCHEME (CTS) IN SEMESTER PATTERN

Government of India Ministry of Skill Development and Entrepreneurship

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1. INTRODUCTION

India is one of the youngest nations in the world. Our youth are our strength. However, a challenge facing the country is that of skilling our youth as per the demands of the industry. Recognizing the need for quickly coordinating the skill development and entrepreneurship efforts of all concerned stakeholders, the Government of India created the Ministry of Skill Development and Entrepreneurship on 9th November, 2014. To create further convergence between the Vocational Training System through Industrial Training Institutes (ITIs) and the new skill initiatives of the Government, the Training and Apprenticeship Training divisions from the Directorate General of Employment and Training (DGET) under the Ministry of Labour and Employment stand transferred to the Ministry of Skill Development and Entrepreneurship (MSDE) with effect from 16th April, 2015. This move brings over 11000 ITIs and scores of other institutions, and the Apprenticeship and Training divisions, under the Ministry.

The Ministry of Skill Development and Entrepreneurship is an apex organization for the development and coordination of the vocational training including Women's Vocational Training in our country. The Ministry conducts the vocational training programmes through the Craftsmen Training Scheme (CTS), Apprenticeship Training Scheme (ATS), Modular Employable Scheme (MES) under the Skill Development Initiative (SDI) Scheme, and Craftsmen Instructor Training Scheme (CITS) to cater the needs of different segments of the Labour market. The National Council for Vocational Training (NCVT) acts as a central agency to advise Government of India in framing the training policy and coordinating vocational training throughout India. The day-to-day administration of the ITIs rests with the State Governments/ Union Territories.

- Training courses under the CTS is being offered through a network of more than 11000 Government and Private Industrial Training Institutes (ITIs) located all over the country with a total seating capacity of more than 16 Lakhs with an objective to provide skilled workforce to the industry in 126 trades. Skill development courses exclusively for women are also being offered under CTS and other schemes through Government and Private ITIs and Regional Vocational Training Institutes (RVTIs) for Women.
- The Apprentices Act, 1961 was enacted with the objective of regulating the program of
 apprenticeship training in the industry by utilizing the facilities available within for
 imparting on-the-job training. The Act makes it obligatory for employers in specified
 industries to engage apprentices in designated trades to impart on the job training for
 school leavers, and ITI passed outs to develop skilled manpower for the industry.
- The Ministry is implementing the Employable Scheme (MES) under the Skill Development Initiative Scheme to provide vocational training to people to develop skilled manpower for the industry through a network of Vocational Training Providers (VTPs) located across the country.

Central Staff Training and Research Institute (CSTARI), Kolkata is the nodal institute for the development/revision of curricula under all vocational training schemes of the Ministry. National Instructional Media Institute (NIMI), Chennai is to make available instructional material in various trades for the use of trainees and trainers to ensure overall improvement in the standard of institutional training under the CTS and ATS schemes. The institute is actively involved in the development, production and dissemination of instructional media Packages (IMPs) comprising of books on Trade Theory, Trade Practical, Test/Assignment, and Instructor's Guide.

The National Skills Qualification Framework (NSQF), published in the Gazette of India on 27th December, 2013, is a national framework that aims to integrate general and vocational streams of education and training. The main goal of the NSQF is to focus on competency-based qualifications, which in turn facilitate and enhance transparency, both within and between general and vocational streams. The National Skill Development Agency (NSDA) under the Ministry is responsible for anchoring and implementation of the Framework, by bringing together the key stakeholders through the National Skill Qualifications Committee (NSQC).

The competency-based framework organizes qualifications into ten levels, with the entry level being 1, and the highest level being 10. Each level of the NSQF is described by a statement of learning outcomes in five domains, known as level descriptors. These five domains are (1) Process, (2) Professional knowledge, (3) Professional skill, (4) core skill, and (5) Responsibility. The paradigm shift from learning focused on inputs to an outcome/competency-based education would help in the Recognition of Prior Learning (RPL), and simultaneously enable the alignment of the Indian qualifications with international ones. Government funding is expected to be on a preferential basis for NSQF compliant courses. The NSQF notification provides a Qualification Register, which is the official national database of all qualifications aligned to NSQF levels. Through this Register, learners can expect access to all NSQF compliant qualifications.

The Ministry has set up Mentor Councils to focus on courses under NCVT in various sectors with representation from thought leaders among different stakeholders viz., industries, innovative entrepreneurs who have proved to be game-changers, academic/professional institutions, and champion ITIs for each of the sectors. The Mentor Council for each sector reviews curriculum, admission criteria, course duration, and requirement of trainers and assessment/evaluation systems for the sector on a continuous basis and make recommendations regarding the same. Sector-wise Core Groups are formed to plan and prepare the documentation for the competency-based curricula for the courses under each sector.

2. GENERAL INFORMATION

1 Qualification MECHANIC MOTOR CYCLE (MMC)

2 N.C.O./NOS Code No. 7231.50, ASC/Q1411

3 NSQF Level Level 5

4 Duration of the course/qualification 1 year (Two Semester having duration of six

months each)

5 Entry Qualification Passed 10th class examination with Maths and

Science

6 Trainees per unit 16 + 30% super Numeric

Note:

i) Out of the two Instructors required for a unit of 2(1+1), one must have Degree/Diploma, and other must have NTC/NAC qualifications, in the relevant field.

ii) Qualification of the Instructor for WCS and ED must be as per the training manual.

Distribution of notional training hours of the training per week:

Total hours	Trade	Trade	Workshop	Engg.	Employability	Extra-
/week	practical	theory	Cal. &Sc.	Drawing	skills	curricular
						activity
40 Hours	25 Hours	6 Hours	2 Hours	3 Hours	2 Hours	2 Hours

3. COURSE STRUCTURE

Name of the Qualification: MECHANIC MOTOR CYCLE (MMC)

Total duration of the course: 12 Months

Training duration details:

Course Elements	Hourly Distribution
Professional Skills	1100 HRS
Professional Knowledge	260 HRS
Workshop Calculation & Science	90 HRS
Engineering Drawing	130 HRS
Employability Skills	110 HRS
Extra Curricular Activities	90 HRS
In-plant Training/Project Work	120 HRS
Admission & Examination	80 HRS
Total	1980 hrs

4. JOB ROLES

4.1 Brief description

After successful completion of the above course, the trainee shall be able to perform the following skills with proper sequence.

- Repairs, services and overhauls motor cycles, auto rickshaws, scooters; etc., to make and keep them roadworthy.
- Examines motor cycle or scooter to locate faults by running engine in stationary position or by driving it on road.
- Dismantles parts such as engine, ignition system, dynamo forks, shock absorbers, gear box etc., as necessary.
- Grinds valves, sets timings, relines brakes, rebushes steering mechanism, replaces worn out parts, assembles gear box clutch etc.
- Performs other tasks to effect repair, cleans and sets carburettor, fits driving chain, wheels silencer, kick, gear, clutch and brake levers and other accessories.
- Adjusts control cables for brake, clutch and accelerator, sets tappets and wheel alignment, tightens loose parts and makes necessary fittings and connections.
- Changes engine and gear box oil, starts engine and tunes it up.
- Tests performance of vehicle by driving on road and makes further adjustments to remove defects noticed if any.
- May assemble motor cycle or auto-rickshaws from assembled parts.

Employment opportunities:

On successful completion of the course the candidates can either get employed, or become a self-employed Entrepreneur in any one of the following fields.

- 1. Wage Employment
- 2. Mechanic Motor cycle
- 3. Motor Cycle Service Technician
- 4. Auto Fitter in Manufacturing Concern
- 5. Assembly Shop or Test Shop
- 6. Mechanic in Auto Manufacturing Industry
- 7. Dealers service mechanic
- 8. Driver/Vehicle Operator
- Spare Parts Sales Assistant / Manufacturers' Representative

- 1. Self Employment
- 2. Two/Three wheeler Mechanic
- 3. Diesel Fuel System Service Mechanic
- 4. Spare Parts Salesman
- 5. Spare Parts Dealer

Further learning pathways:

- > On successful completion of the course trainee can get themselves enrolled in Apprenticeship training in reputed Industrial organisation.
- The qualified candidates have scope for lateral entry into the Diploma courses offered by some of the State Governments

4.2 NOS & QP/NCO Mapping:

5. NSQF LEVEL COMPLIANCE

The Broad Learning outcomes of **Mechanic Motor Cycle** trade under CTS matches with the Level descriptor at Level 5.

The NSQF **level 5** descriptor is given below:

LEVEL	Process	Professional	Professional	Core skill	Responsibility
	required	knowledge	skill		
Level 5	Job that	knowledge	A range of	Desired	Responsibility
	requires well	of facts,	cognitive and	mathematical	for own work
	developed	principles,	practical skills	skill,	and
	skill, with	processes	required to	understanding	Learning and
	clear choice	and general	accomplish	of social,	some
	of procedures	concepts, in	tasks and solve	political and	responsibility
	in familiar	a	problem by	some skill of	for other's
	context.	field of	selecting and	collecting and	works and
		work	applying basic	organizing	learning.
		or study	methods, tools,	information,	
			materials and	communication.	
			information.		

6. GENERAL TRAINING PLAN, EXAMINATION & PASS REGULATION

General Training Plan

The knowledge and skill components as stated in the section for 'learning outcomes' are to be imparted in accordance with the instructions in respect of the content and time structure.

Assessment

The assessment for the semester-based qualification is carried out by conducting formative assessments, and end-of-semester examinations, as per the guidelines given in the Curriculum. The internal assessments for theory subjects and practical are conducted for evaluating the knowledge and skill acquired by trainees and the behavioural transformation of the trainees as per the learning outcomes. Theory examinations are conducted in Trade Theory, Workshop Calculation & Science, Engineering Drawing and Employability Skills. Trade practical examinations are conducted by the respective State Governments. The details of the examination and assessment standard are in a latter section. NCVT prepares the question papers for the Trade practical. Candidates are to demonstrate that they can:

- 1. Read& interpret technical parameters/documentation, plan and organize work processes, and identify necessary materials and tools,
- 2. Perform a task/job with due consideration to safety rules, accident prevention regulations and environmental protection stipulations,
- 3. Apply Professional Knowledge, Core Skills, and Employability Skills while performing the task/job.
- 4. Check the task/job as per the drawing for proper functioning, and identify and rectify errors in the job, if any.
- 5. Document the technical parameters related to the task/job.

Pass regulation

For the purposes of determining the overall result, weightage of 25 percent is applied to each semester examination. The minimum pass percent for Practical is 60% & minimum pass percent for Theory subject is 40%.

7. LEARNING OUTCOMES

The following are minimum broad learning outcomes after completion of the Mechanic Motor Cycle, course of one year duration:

A. GENERIC OUTCOMES

- 1. Recognize & comply safe working practices, environment regulation and housekeeping.
- 2. Work in a team, understand and practice soft skills, technical English to communicate with required clarity.
- 3. Demonstrate knowledge of concept and principles of basic arithmetic & algebraic and apply knowledge of specific area to perform practical operations.
- 4. Understand basic science in the field of study.
- 5. Read and understand engineering drawing for different application in the field of work.
- 6. Understand the concept in productivity, quality tools, and labour welfare legislation.
- 7. Explain energy conservation, global warming and pollution.
- 8. Explain time management, entrepreneurship and manage/organize related task in day to day work for personal & societal growth.
- 9. Understand and apply basic computer working, basic operating system and uses internet services to get accustomed & take benefit of IT developments in the industry.

B. SPECIFIC OUTCOMES

SEMESTER - I

- 1. Apply safe working practices in an automotive work shop.
- 2. Comply environment regulations and housekeeping in the work shop.
- 3. Perform precision measurements on the components and compare parameters with specifications used in automotive work shop practices.
- 4. Make choices to carry out marking out the components for basic fitting operations in the work shop.
- 5. Use different types of tools and work shop equipment in the Auto work shop.
- 6. Use of different type of fastening and locking devices in a vehicle.
- 7. Perform basic fitting operations used in the work shop practices and inspection of dimensions.
- 8. Grinding of cutting tools in the work shop.
- 9. Perform surface finishing operations in the given job.
- 10. Produce sheet metal components using various sheet metal operations.

- 11. Produce components using bending process in the given work piece.
- 12. Inspect the auto component using Nondestructive testing methods
- 13. Manufacture components with different types of welding processes in the given job.
- 14. Identify the hydraulic and pneumatic components in a vehicle.
- 15. Construct electrical circuits and test its parameters by using electrical measuring instruments.
- 16. Perform basic electrical testing in a vehicle.
- 17. Perform battery testing and charging operations.
- 18. Construct basic electronic circuits and testing.

SEMESTER - II

- 1. Apply safe working practices and environment regulation in an automotive work shop.
- 2. Use different types of conventional and special tools, hardware, fasteners and work shop equipment in the work shop.
- 3. Ascertain and select measuring instrument and measure dimension of components and evaluate for accuracy.
- 4. Select appropriate tools, data & information for servicing & overhauling of 2w and 3 Wheeler.
- 5. Dismantle and assemble of engine components of 2 w and 3 wheelers and check for performance.
- 6. Dismantle repair and re-assemble 2 w and 3 wheeler automatic transmissions and check their functionality.
- 7. Dismantle repair and re-assemble 2 w and 3 wheeler Disc Brake and check their functionality.
- 8. Dismantle and assemble of chassis system overhaul including steering, suspension and braking in a 2&3 wheeler.
- 9. Carry out repair and maintenance of wheels and tires.
- 10. Dismantle and assemble of front fork of 2 w and 3 wheelers and check for performance.
- 11. Apply appropriate rule and tools for starting and charging system and diagnose & rectify faults.
- 12. Carry out repair and maintenance of electrical system.
- 13. Apply appropriate rule and tools for electrical system and diagnose & rectify faults.
- 14. Carry out repair and maintenance of Ignition system.
- 15. Carry out servicing and maintenance of battery.
- 16. Carry out the fuel system (petrol, Diesel, LPG, CNG) overhaul in 2 & 3 wheelers.
- 17. Carry out checking of exhaust smoke by using gas analyzer and smoke tester.
- 18. Carry out servicing and maintenance of vehicle.

8. ASSESSABLE OUTCOMES WITH ASSESSMENT CRITERIA

Note:

- 1. The training shall be conducted as per the syllabus.
- 2. The trainee shall demonstrate the competencies that are defined below in the assessable outcomes highlighted below.
- 3. The trainee shall be assessed for his/her achievement levels in all the assessable outcomes on the basis of the formative assessment, Theory & Practical examinations, observation, and viva-voce.
- 4. The trainee shall be assessed for his/her achievement levels in all the assessable outcomes of the Employability Skills, Workshop Calculation & Science, and Engineering Drawing, on the basis of Theory Examinations, and for his/her ability to apply the concepts in Practical.
- 5. The assessable outcomes and assessment criteria will serve as a set of guidelines for Trainers, Paper setters, Moderators, and Assessors.

Assessable outcomes along with assessment criteria to be achieved after each semester and completion of qualification:

Generic assessable outcomes:

ASSESSABLE OUTCOMES	ASSESSMENT CRITERIA
1. Recognize & comply safe working practices,	1.1 Follow and maintain procedures to achieve a safe working environment in line with occupational health and
environment regulation and housekeeping.	safety regulations and requirements and according to site policy.
	1.2 Recognize and report all unsafe situations according to site policy.
	1.3 Identify and take necessary precautions on fire and safety hazards and report according to site policy and
	procedures.
	1.4 Identify, handle and store / dispose off dangerous
	goods and substances according to site policy and procedures following safety regulations and requirements.
	1.5 Identify and observe site policies and procedures in
	regard to illness or accident.
	1.6 Identify safety alarms accurately.
	1.7 Report supervisor/ Competent of authority in the event
	of accident or sickness of any staff and record accident
	details correctly according to site accident/injury
	procedures.

	1.8 Identify and observe site evacuation procedures
	according to site policy.
	1.9 Identify Personal Productive Equipment (PPE) and use
	the same as per related working environment.
	1.10 Identify basic first aid and use them under different
	circumstances.
	1.11 Identify different fire extinguisher and use the same as
	per requirement.
	1.12 Identify environmental pollution & contribute to the
	avoidance of instances of environmental pollution.
	1.13 Deploy environmental protection legislation &
	regulations
	1.14 Take opportunities to use energy and materials in an
	environmentally friendly manner
	1.15 Avoid waste and dispose waste as per procedure
	1.16 Recognize different components of 5S and apply the
	same in the working environment.
2. Work in a team,	2.1 Obtain sources of information and recognize
understand and practice	information.
soft skills, technical	2.2Use and draw up technical drawings and documents.
English to communicate	2.3 Use documents and technical regulations and
with required clarity.	occupationally related provisions.
	2.4 Conduct appropriate and target oriented discussions
	with higher authority and within the team.
	2.5 Present facts and circumstances, possible solutions &use
	English special terminology.
	2.6 Resolve disputes within the team
	2.7 Conduct written communication.
3. Demonstrate	3.1 Semester examination to test basic skills on arithmetic,
knowledge of concept	algebra, trigonometry and statistics.
and principles of basic	3.2Their applications will also be assessed during
arithmetic, algebraic,	execution of assessable outcome and also tested during
trigonometric, statistics,	theory and practical examination.
co-ordinate system and	
apply knowledge of	
specific area to perform	
practical operations.	
4. Understand and	4.1 Semester examination to test basic skills on science in
explain basic science in	the field of study including basic electrical and hydraulics &
the field of study	pneumatics.
including basic electrical,	4.2 Their applications will also be assessed during
and hydraulics &	execution of assessable outcome and also tested during
pneumatics.	theory and practical examination.

5. Read and apply engineering drawing for different application in the field of work.	5.1 Semester examination to test basic skills on engineering drawing.5.2 Their applications will also be assessed during execution of assessable outcome and also tested during theory and practical examination.
6. Understand and explain the concept in productivity, quality tools, and labour welfare legislation and apply such in day to day work to improve productivity & quality.	6.1 Semester examination to test the concept in productivity, quality tools and labour welfare legislation. 6.2 Their applications will also be assessed during execution of assessable outcome.
7. Explain energy conservation, global warming and pollution and contribute in day to day work by optimally using available resources.	 7.1 Semester examination to test knowledge on energy conservation, global warming and pollution. 7.2 Their applications will also be assessed during execution of assessable outcome.
8. Explain personnel finance, entrepreneurship and manage/organize related task in day to day work for personal & societal growth.	 8.1 Semester examination to test knowledge on personnel finance, entrepreneurship. 8.2 Their applications will also be assessed during execution of assessable outcome.
9. Understand and apply basic computer working, basic operating system, and uses internet services to get accustomed & take benefit of IT developments in the industry.	9.1 Semester examination to test knowledge on basic computer working, basic operating system and uses internet services.9.2 Their applications will also be assessed during execution of assessable outcome.

Specific assessable outcomes:

Semester-I

ASSESSABLE	ASSESSMENT CRITERIA
OUTCOME	
1. Apply safe working practices in an	1.1 Follow and maintain procedures to achieve a safe working environment in line with occupational health and safety regulations
automotive work	and requirements and according to site policy.
shop.	1.2 Recognize and report all unsafe situations according to site
1	policy.
	1.3 Identify and take necessary precautions on fire and safety
	hazards and report according to site policy and procedures.
	1.4 Identify, handle and store/dispose off dangerous goods and
	substances according to site policy and procedures following safety
	regulations and requirements.
	1.5 Identify and observe site policies and procedures in regard to
	illness or accident.
	1.6 Identify safety alarms accurately.
	1.7 Report supervisor/competent of authority in the event of
	accidents or sickness of any staff and record accident details
	correctly according to site accident/injury procedures.
	1.8 Identify and observe site evacuation procedures according to site policy.
	1.9 Identify personal protective equipment (PPE) and use the same
	as per related working environment.
	1.10 Identify basic first aid and use them under different
	circumstances.
	1.11 Identify different fire extinguishers and use the same as per
	requirement.
2. Comply	2.1 Identify environmental pollution and contribute to the
environment	avoidance of instances of environmental pollution.
regulations and	2.2 Carryout maintenance and cleaning of work shop and lifting
housekeeping in the	equipment.
work shop.	2.3 Take opportunities to use energy and materials in an
	environmentally friendly manner.
	2.4 Avoid waste and dispose waste as per procedure.
	2.5 Recognize different components of 5S and apply the same in
	the working environment.
3. Perform precision	3.1 Measure all dimensions in accordance with standard
measurements on the	specifications and tolerances by using precision measuring
components and	instruments.

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compare parameters	3.2 Measure the parameters related with the vehicle components for
with specifications	its effective operation by matching with manufacturer's
used in automotive	specification using different gauges
work shop practices.	
4. Make choices to	4.1 Mark according to drawings by using marking tools on the work
carry out marking out	pieces.
the components for	4.2 Chip the job in accordance with standard specifications and
basic fitting operations	tolerances.
in the work shop.	4.3 Measure all dimensions in accordance with standard
	specifications and tolerances.
5. Use different types	5.1 Identify the different types of hand and power tools used in the
of tools and work	automotive work shop.
shop equipment in the	5.2 Operate various tools and work shop equipment.
work shop.	
6. Use of different	6.1 Identify the different type of fasteners and locking devices used
type of fastening and	in the vehicle.
locking devices in a	6.2 Use different types of locking devices correctly.
vehicle	6.3 Specify the bolt and nut threads.
	6.4 Practice on removing the damaged studs and bolts
7. Perform basic fitting	7.1 Mark according to drawing by using marking tools on flat
operations used in the	surfaces.
work shop practices	7.2 Hack saw and file the job using different methods and perform
and inspection of	in accordance with the standard specifications and tolerances.
dimensions.	7.3 Drilling and reaming on flat surfaces.
	7.4 Identify and use hand tools for internal and external threading
	with taps and dies.
	7.5 Measure all dimensions in accordance with standard
	specification and tolerances.
8. Grinding of cutting	8.1 Identify cutting tool materials and their application.
tools in the work shop	8.2 Plan and grind cutting and marking tools.
r	8.3 Measure the tool angles with gauges.
9.Perform surface	9.1 Do surface finishing of the job to meet specifications by
finishing operations in	scraping.
the given job.	9.2 Sharpen the scraping tool by grinding.
3 8 3 3	9.3 Check accuracy/correctness of the job using measuring
	instruments.
10. Produce sheet	10.1 Ascertain and select tools and materials for the job and make
metal components	this available for use in a timely manner.
using various sheet	10.2 Plan and organize the work for different types of sheet metal
metal operations.	operations.
1	10.3 Mark according to drawing by using marking tools on flat
	surfaces.
	10.4 Produce components as per the drawing.
	1

11.Produce	11.1 Ascertain and select tools, equipment and materials for the job
	and make this available for use in a timely manner.
components using bending process in the	·
U 1	11.2 Plan and organize the work for pipe bending operations.
given work piece.	11.3 Perform bending, soldering and brazing operations in
	accordance with standard operating procedure using appropriate
	tools.
	11.4 Check accuracy/correctness of the job using appropriate
10.7	measuring instruments.
12. Inspect the auto	12.1 Classify different vehicle components by its manufacturing
component using	processes.
Nondestructive testing	12.2 Ascertain and select tools and equipment to do NDT test the
methods	given job.
	12.3 Plan and organize the work for nondestructive testing.
	12.4 Perform different types of nondestructive tests using
	appropriate testing equipment.
	12.5 Observe safety/precaution during testing the job.
13. Manufacture	13.1 Plan and select appropriate method to produce components
components with	with welding process.
different types of	13.2 Comply with safety rules when performing the above
welding processes in	operations.
the given job.	13.3 Mark according to the drawing using marking tools on the job.
	13.4 Select appropriate tools and equipment to perform the above
	operations.
	13.5 Set up and produce component as per standard operating
	procedure.
14. Identify the	14.1 Comply with safety rules when performing the following
hydraulic and	operations.
pneumatic	14.2 Locate and identify the hydraulic components in a vehicle.
components in a	14.3 Locate and identify the pneumatic components in a vehicle.
vehicle.	7 1 1
15. Construct electrical	15.1 Plan and organize the work for basic electrical operations.
circuits and test its	15.2 Select the tools, instruments and materials required to do the
parameters by using	job.
electrical measuring	15.3 Comply with safety rules when performing the basic electrical
instruments.	operations.
	15.4 Perform electrical wire joints, form electrical circuits and test
	basic electrical parameters as per the circuit drawings and operating
	procedures.
16. Perform basic	16.1 Plan and organize the work for auto electrical component
electrical testing in a	testing.
vehicle.	16.2 Tracing the auto electrical components in a vehicle.
	16.3 Test continuity and voltage drop in the electrical circuits.
	16.4 Operate the electrical components in a vehicle and test lamps.

17. Perform battery	17.1 Ascertain and select tools and materials for the job.
testing and charging	17.2 Comply with safety rules when performing the following
operations.	operations.
	17.3 Plan and select different methods for charging the battery.
	17.4 Perform battery testing as per the operating procedure.
18. Construct basic	18.1 Plan and select different types of basic electronic components
electronic circuits and	and measuring instruments.
testing.	18.2 Construct and test the basic electronic gate circuits and its
	components as per the standard procedure.

Semester-II

ASSESSABLE	ASSESSMENT CRITERIA.
OUTCOME	
19. Carry out the	19.1 Follow and maintain procedure to achieve a safe working
general servicing of two	environment in line with general servicing of two & three wheeler.
& three wheeler.	19.2 Identify & locate the parts of two & three wheeler.
	19.3 Comply with safety rules when performing the operation.
	19.4 select tools, equipment's and material required for servicing of
	vehicle.
	19.5 Wash the vehicle with washer with appropriate pressure
	required for each parts.
	19.6 change and maintain the oil level as required.
	19.7 Lubricate the components which are necessary.
20. Carry out S.I engine	20.1 Identify the engine components of two wheeler.
Overhaul of two	20.2 Plan and select the correct tools, equipments and material to
wheeler.	carry out the job.
	20.3.Remove engine from vehicle.
	20.4 Dismantle the engine as per standard procedure of mfg.
	20.5 Check the components and compare with std specification for
	its correctness.
	20.6 Replace the parts by doing necessary adjustments.
	20.7 Re assemble the engine.
	20.8 Refill the engine oil.
	20.9 Check drive chain tension and lubricate it.
	20.10Check the performance of electrical system.
21 Carry out overhaul	21.1 Identify the engine components of three wheeler.
of three wheeler SI	21.2 Plan and select the correct tools, equipment's and material to
engine.	carry out the job.
	21.3 Remove engine from vehicle.
	21.4 Dismantle the engine as per standard procedure of mfg.
	21.5 Check and measure the all components with precision

	measuring instruments and compare with std specification for its	
	correctness	
	21.6 Replace the parts by doing necessary adjustments.	
	21.7 Re assemble the engine.	
	21.8 Refill the engine oil.	
	21.9 Check the performance of electrical system.	
22. Diagnosis and	22.1 Plan and select the correct tools, equipment's and material to	
troubleshoot engine.	carry out the job.	
	222 Comply with safety rules when performing the operation.	
	22.3 Check compression pressure of an engine.	
	22.4 Diagnosis the causes for improper compression pressure (low	
	& high) and rectify the same.	
	22.5 Diagnosis the causes for abnormal noise from an engine and	
	rectify the same.	
	22.6 Check and adjust the engine idling speed.	
23. Overhauling of	23.1 select tools, equipment's, measuring instruments and material	
cylinder head assembly.	required for servicing of overhauling head assembly.	
	23.2 Comply with safety rules when performing the operation.	
	23.3 Check cylinder head assembly for functioning.	
	23.4 Remove dismantle and clean cylinder head assembly.	
	23.5 Measure dimension of all components in accordance with	
	standard specification by using precision gauges.	
	23.6 Replace/Repair and assemble the components of cylinder head	
	assembly.	
	23.7 Assemble cylinder head assembly as per mfg. guide line.	
	23.8 Check and adjust tappet clearance as per specification.	
	23.9 set ignition timing and start engine set for idling.	
24 Diagnosis and	24.1 select tools, equipment's, measuring instruments and material	
trouble shoot for	required for servicing of cylinder head assembly.	
excessive smoke,	24.2 Comply with safety rules when performing the operation.	
engine overheating and	24.3 diagnosis and trouble shoot for excessive smoke.	
abnormal noise.	24.4 diagnosis and trouble shoot for engine overheat.	
abiloilliai iloise.	C	
	24.5 diagnosis and trouble shoot for engine abnormal noise	
25. Carry out	25.1 select tools, equipment's, measuring instruments and material	
overhauling of	required for servicing of cylinder head assembly.	
carburetor.	25 2. Plan, organize work and Comply with safety rules when performing job.	
	25.3 service carburetor as per mfg. procedure.	
	25.4 Service throttle assembly.	
	,	
	25.5 Carry out compression test and compare measurements as per	
	specification.	
	25.6 Service air cleaner, oil filter and change engine oil if required.	

26. Carry out Servicing	26.1 select tools, equipment's, measuring instruments and material
of fuel tank.	required for servicing of fuel tank.
0	26.2 Plan, organize work and Comply with safety rules when
	performing job.
	26.3 Remove fuel tank and check for leakage and flow.
	26.4 Remove petrol tap, clean and refit the strainer.
	26.5 refit the tank and check for proper functioning.
27. Diagnose the	27.1 select tools, equipment's, measuring instruments and material
causes and remedy for	required for the job.
engine not starting and	
high fuel consumption.	27.2 Plan, organize work and Comply with safety rules when
ingii tuei consumpuon.	performing job.
	27.3 diagnosis the causes for not starting the engine and rectify.
	27.4 diagnosis the causes for high fuel consumption and rectify.
20.0	27.5 carry out tuning as per mfg specification.
28. Carry out	28.1 select tools, equipment's, and material required for the job.
overhauling of steering	28.2 Plan, organize work and Comply with safety rules when
and suspension system.	performing job.
	28.3 Identify the parts of steering and suspension system.
	28.4 overhaul steering system.
	28.5 overhaul suspension system.
	28.6 check shock absorber for proper functioning and replace if
	necessary.
29. overhaul front and rear wheel	29.1 select tools, equipment's, and material required for the job.
ieai wiieei	29.2 Plan, organize work and Comply with safety rules when
	performing job.
	29.3 Remove front and rear wheel, dismantle and check for truing,
	alignment.
	29.4 Inspect the brake drum, chain sprocket, rubber pad for warn
	out and replace if necessary.
	29.5check tire for wear and tube for puncture.
	29.6 check and inflate tire for correct pressure as per specification.
	29.7 check wheel bearing and grease it.
30. Overhauling front	30.1 select tools, equipment's, and material required for the job.
and rear brake.	30.2 Plan, organize work and Comply with safety rules when
	performing job.
	30.3 check, adjust front and rear brake lever free play as per manual.
	30.4 Inspect the brake shoe, drum and replace if necessary.
	30.5 overhaul hydraulic disc brake.
31. Overhaul clutch	31.1 select tools, equipment's, and material required for the job.
assembly of two and	31.2 Plan, organize work and Comply with safety rules when
three wheeler.	performing job.
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	31.3 Check and adjust clutch lever free play.	
	31.4 Overhaul clutch assembly in two wheeler.	
	31.5 Overhaul clutch assembly in three wheeler	
	,	
22 0	31.6 Refit clutch assembly and check for proper functioning.	
32. Overhaul automatic	32.1 select tools, equipment's, and material required for the job.	
transmission of two	32.2 Plan, organize work and Comply with safety rules when	
and three wheeler.	performing job. 32.3 Remove, dismantle, check parts, replace warn out parts if	
	<u> </u>	
	necessary of automatic transmission.	
	32.4 Reassemble automatic transmission and check for proper	
	functioning.	
33. Overhaul manual	33.1 select tools, equipment's, and material required for the job.	
transmission of two	33.2 Plan, organize work and Comply with safety rules when	
and three wheeler.	performing job.	
	33.3 Identify the components of transmission.	
	33.4 Remove and inspect crank shaft, timing sprocket replace if	
	necessary.	
	33.5 overhaul kick start assembly.	
	33.6 overhaul gear shift mechanism.	
	33.6 Identify and overhaul the oil pump assembly.	
34. Overhaul AC	34.1 select tools, equipment's, and material required for the job.	
generator.	34.2 Plan, organize work and Comply with safety rules when	
	performing job.	
	34.3 Identify the parts of AC Generators. Remove AC Generator,	
	dismantle, check components, replace if necessary.	
	34.4 trace the ac /dc circuit in three wheeler.	
	34.5 Measure volt, amp, resistance and leakage in a circuit.	
	34.6 Check pulse generator for proper functioning.	
35. Check electrical	35.1 select tools, equipment's, and material required for the job.	
circuit.	35.2 Plan, organize work and Comply with safety rules when	
	performing job.	
	35.3 check head light circuit and its components for proper	
	functioning replace if necessary and align the head lamp.	
	35.4 check speedometer light circuit and its components for proper	
	functioning replace if necessary.	
	35.5 check horn circuit and its components for proper functioning	
	replace if necessary.	
	35.6 Identify the wire harness by using wiring diagram	
36. Perform battery	36.1 select tools, equipment's, and material required for the job.	
testing and charging	36.2 Plan, organize work and Comply with safety rules when	
operation.	performing job.	
r	36.3 Plan and select the methods for charging the battery.	
	50.5 I had alle select the incurous for charging the battery.	

	36.4 Perform battery testing as per the operating procedure.	
	36.5 Check regulator/ rectifier for proper functioning.	
37. Check ignition	37.1 select tools, equipment's, and material required for the job.	
circuit for proper	37.2 Plan, organize work and Comply with safety rules when	
functioning.	performing job.	
	37.3 Identify the parts of ignition circuits.	
	37.4 Measure resistance in primary and secondary winding replace if	
	faulty.	
	37.5 Check ignition system components for proper functioning.	
	37.6 Inspect and adjust ignition timing.	
38. Overhaul the LPG/	38.1 select tools, equipment's, and material required for the job.	
CNG fuel supply	38.2 Plan, organize work and Comply with safety rules when	
system.	performing job.	
	38.3 Identify the parts of LPG/CNG fuel system In three wheeler.	
	38.4 Service the LPG/CNG kit.	
	38.5 start the engine tune for slow speed.	
39. Check exhaust	39.1 select tools, equipment's, and material required for the job.	
smoke.	39.2Plan, organize work and Comply with safety rules when	
	performing job.	
	39.3 Identify the parts of smoke meter/ exhaust gas analyzer.	
	39.4 identify the parts of exhaust system.	
	39.5 start and tune the slow speed.	
	39.6 Check diesel engine smoke with the help of smoke meter.	
	39.7 check petrol/LPG/CNG engine smoke with the help of gas	
	analyzer and compare with std emission level.	
	39.8 Tune the vehicle for recommended emission level.	
40. Carry out servicing	40.1 select tools, equipment's, and material required for the job.	
and maintenance of	40.2 Plan, organize work and Comply with safety rules when	
two and three wheeler.	performing job.	
	40.3 Identify the parts of vehicle to be service and maintain.	
	40.4 Carry out servicing and maintenance of vehicle as per mfg.'s	
	schedule.	

9. SYLLABUS CONTENT WITH TIME STRUCTURE

SYLLABUS FOR THE TRADE OF MECHANIC MOTOR CYCLE

9.1 Syllabus Content for Professional Skill & Knowledge

First Semester

Duration: Six Months

Learning Objectives (1st Semester)

- Introduce the occupational safety & health risks and procedures in the trade
- Instruct the usage of measurement systems for engine components
- Instruct the usage of the right tools and equipment used in the workshop for marking, fitting, filing, cutting, drilling, reaming and welding
- Introduce the tolerances and fits and their applications in automotive engineering production.
- Instruct the Mechanical properties of materials, Heat treatment processes, Hydraulic and Pneumatic and their application in automotive Engineering.
- Introduce basic electricity and electronics

Detailed Syllabus: Syllabus for Trade practical and Trade Theory

Week	Trade Practical (27 Hrs/week)	Trade Theory (5 Hrs/week)
No.	,	
1	Familiarisation with institute, Job	Admission & introduction to the trade:
	opportunities in the automobile	Introduction to the Course duration, course content,
	sector, Machinery used in Trade.	study of the syllabus. General rule pertaining to the
	Types of work done by the	Institute, facilities available- Hostel, Recreation,
	students in the shop floor.	Medical and Library working hours and time table
2	Practical related to Safety and	Occupational Safety & Health Importance of
	Health,	Safety and general Precautions to be observed in
	Importance of maintenance and	the shop. Basic first aid, safety signs - for Danger,
	cleanliness of Workshop.	Warning, caution & personal safety message. Safe
	Interaction with health centre	handling of Fuel Spillage, Fire extinguishers used for
	and fire service station to	different types of fire. Safe disposal of toxic dust, safe
	provide demo on First aid and	handling and Periodic testing of lifting equipment,
	Fire safety, Use of fire	Authorization of Moving & road testing vehicles.
	extinguishers.	Energy conservation-Definition, Energy
	Demonstration on safe handling	Conservation Opportunities (ECOs)-Minor ECos
	and Periodic testing of lifting	and Medium ECOs, Major ECOs), Safety disposal of

	agricument and Cafat- 1: 1	Hand anaine all Electrical as fate time
	equipment, and Safety disposal	Used engine oil, Electrical safety tips.
	of Used engine oil.	
	Energy saving Tips of ITI	
2.5	electricity Usage	II 10 D T 1
3-5	Practice using all marking aids,	Hand & Power Tools:-
	like steel rule with spring	Marking scheme, Marking material-chalk, Prussian
	calipers, dividers, scriber,	blue. Cleaning tools- Scraper, wire brush, Emery
	punches, Chisel etc.,	paper, Description, care and use of Surface plates,
	Layout a work piece- for line,	steel rule, measuring tape, try square. Calipers-inside
	circle, arcs and circles.	and outside. Dividers, surface gauges, scriber,
	Practice to measure a wheel base	punches-prick punch, center punch, pin punch,
	of a vehicle with measuring tape.	hollow punch, number and letter punch. Chisel-flat,
	Practice to measure valve spring	cross-cut. Hammer- ball pein, lump, mallet. Screw
	tension using spring tension	drivers-blade screwdriver, Phillips screw driver,
	tester	Ratchet screwdriver. Allen key, bench vice & C-
	Practice to remove wheel lug	clamps, Spanners- ring spanner, open end spanner &
	nuts with use of an air impact	the combination spanner, universal adjustable open
	wrench	end spanner. Sockets & accessories, Pliers -
	Practice on General workshop	Combination pliers, multi grip, long nose, flat-nose,
	tools & power tools.	Nippers or pincer pliers, Side cutters, Tin snips,
		Circlip pliers, external circlips pliers. Air impact
		wrench, air ratchet, wrenches- Torque wrenches, pipe
		wrenches, car jet washers Pipe flaring & cutting tool,
6&7	Measuring practice on Cam	pullers-Gear and bearing. Systems of measurement, Description, care & use of
0007	height, Camshaft Journal dia,	- Micrometers- Outside and depth mirometer,
	crankshaft journal dia, Valve	Micrometer adjustments, Vernier calipers, Telescope
	stem dia, piston diameter, and	gauges, Dial bore gauges, Dial indicators,
	piston pin dia with outside	straightedge, feeler gauge, thread pitch gauge,
	Micrometers.	vacuum gauge, tire pressure gauge.
	Measuring practice on the height	vacuum gauge, me pressure gauge.
	of the rotor of an oil pump from	
	the surface of the housing or any	
	other auto component	
	measurement with depth	
	micrometer.	
	Measuring practice on valve	
	spring free length.	
	Measuring practice on cylinder	
	bore, Connecting rod bore,	
	inside diameter (ID) of a	
	camshaft bearing with Telescope	
	gauges.	
	Measuring practice on cylinder	

	bore for taper and out-of-round	
	with Dial bore gauges.	
	Measuring practice to measure	
	wear on crankshaft end play,	
	crankshaft run out, and valve	
	guide with dial indicator.	
	Measuring practice to check the	
	flatness of the cylinder head is	
	warped or twisted with	
	straightedge is used with a feeler	
	gauge.	
	Measuring practice to check the	
	end gap of a piston ring, piston-	
	to-cylinder wall clearance with	
	feeler gauge.	
	Practice to check engine manifold vacuum with vacuum	
	gauge.	
	Practice to check the air pressure	
	inside the vehicle tires is	
	maintained at the recommended	
0.0.0	setting.	
8 & 9	Practice on General cleaning,	Fasteners- Study of different types of screws, nuts,
	checking and use of nut, bolts,	studs & bolts, locking devices, Such as lock nuts,
	& studs etc.,	cotter, split pins, keys, circlips, lock rings, lock
	D 1 C 1 1/1 1 C 111 1	washers and locating where they are used. Washers
	Removal of stud/bolt from blind	& chemical compounds can be used to help secure
	hole.	these fasteners. Function of Gaskets, Selection of
	D 1 121	materials for gaskets and packing, oil seals.
	Practice on cutting tools like	Cutting tools:- Study of different type of cutting
	Hacksaw, file, chisel, Sharpening	tools like Hacksaw, File- Definition, parts of a file,
	of Chisels, center punch, safety	specification, Grade, shape, different type of cut and
	precautions while grinding.	uses., OFF-hand grinding with sander, bench and
		pedestal grinders, safety precautions while grinding.
	Practice on Hacksawing and	Limits, Fits & Tolerances:-Definition of limits, fits &
	filing to given dimensions.	tolerances with examples used in auto components
10 &	Practice on Marking and Drilling	Drilling machine - Description and study of Bench
11	clear and Blind Holes,	type Drilling machine, Portable electrical Drilling
	Sharpening of Twist Drills Safety	machine, drill holding devices, Work Holding devices,
	precautions to be observed while	Drill bits.
	using a drilling machine. Practice	Taps and Dies: Hand Taps and wrenches, Calculation
	on Tapping a Clear and Blind	of Tap drill sizes for metric and inch taps. Different
	Hole, Selection of tape drill Size,	type of Die and Die stock. Screw extractors. Hand
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	ovites atom	for reaming Langing Langing sharings to a of
	extractor.	for reaming, Lapping, Lapping abrasives, type of
	Cutting Threads on a Bolt/ Stud.	Laps.
	Adjustment of two piece Die,	
	Reaming a hole/ Bush to suit the	
	given pin/ shaft, scraping a	
	given machined surface.	
12	Practice on making Rectangular	Sheet metal - State the various common metal Sheets
	Tray.	used in Sheet Metal shop
	Pipe bending, Fitting nipples	Sheet metal operations - Shearing, bending, Drawing,
	unions in pipes. Soldering and	Squeezing
	Brazing of Pipes.	Sheet metal joints - Hem & Seam Joints Fastening
		Methods - Riveting, soldering, Brazing. fluxes used on
		common joints. Sheet and wire-gauges. The blow
		lamp- its uses and pipe fittings.
13	Practice in joining wires using	Basic electricity, Electricity principles, Ground
1.0	, ,	
	soldering Iron, Construction of	connections, Ohm's law, Voltage, Current, Resistance,
	simple electrical circuits,	Power, Energy. Voltmeter, ammeter, Ohmmeter
	Measuring of current, voltage	Mulitmeter, Conductors & insulators, Wires,
	and resistance using digital	Shielding, Length vs. resistance, Resistor ratings
	multimeter, practice continuity	
	test for fuses, jumper wires,	
	fusible links, circuit breakers.	
14	Diagnose series, parallel, series-	Fuses & circuit breakers, Ballast resistor,
	parallel circuits using Ohm's law,	Stripping wire insulation, cable colour codes and
	Check electrical circuit with a	sizes, Resistors in Series circuits, Parallel circuits
	test lamp, perform voltage drop	and Series-parallel circuits, Electrostatic effects,
	test in circuits using multimeter,	Capacitors and its applications, Capacitors in series
	measure current flow using	and parallel.
	multimeter /ammeter, use of	-
	service manual wiring diagram	
	for troubleshooting.	
15	Cleaning and topping up of a	Description of Chemical effects, Batteries & cells,
	lead acid	Lead acid batteries & Stay Maintenance Free (SMF)
	battery, Testing battery with	batteries, Magnetic effects, Heating effects, Thermo-
	hydrometer,	electric energy, Thermisters, Thermo couples,
	Connecting battery to a charger	Electrochemical energy, Photo-voltaic energy, Piezo-
	for battery charging, Inspecting	electric energy, Electromagnetic induction, Relays,
	, 0 0 1	
	& testing a battery after	Solenoids, Primary & Secondary windings,
	charging, Measure and Diagnose	Transformers, stator and rotor coils.
	the cause(s) of excessive Key-off	
	battery drain (parasitic draw) and	
	do corrective action. Testing of	
	relay and solenoids and its	
1	circuit.	

16	Identify and test power and signal connectors for continuity, Identify and test different type of Diodes, NPN & PNP Transistors for its functionality, Construct and test simple logic circuits OR, AND & NOT and Logic gates using switches.	Basic electronics: Description of Semi conductors, Solid state devices- Diodes, Transistors, Thyristors, Uni Junction Transistors (UJT), Metal Oxide Field Effect Transistors (MOSFETs), Logic gates-OR, AND & NOT and Logic gates using switches.
17& 18	Practice to make straight beads and Butt, Lap & T joints Manual Metal Arc Welding. Setting of Gas welding flames, practice to make a straight beads and joints Oxy – Acetylene welding Film on Heat treatment process	Introduction to welding and Heat Treatment Welding processes – Principles of Arc welding, brief description, classification and applications. Manual Metal Arc welding -principles, power sources, electrodes, welding parameters, edge preparation & fit up and welding techniques; Oxy – Acetylene welding - principles, equipment, welding parameters, edge preparation & fit up and welding techniques;. Heat Treatment Process– Introduction, Definition of heat treatment, Definition of Annealing, Normalizing, Hardening and tempering. Case hardening, Nitriding, Induction hardening and Flame Hardening process used in auto components with examples.
19 & 20	Practice on Liquid penetrant testing method and Magnetic particle testing method. Identification of Hydraulic and pneumatic components used in vehicle. Tracing of hydraulic circuit on hydraulic jack, hydraulic power steering, and Brake circuit. Identification of components in Air brake systems.	Non-destructive Testing Methods- Importance of Non-Destructive Testing In Automotive Industry, Definition of NDT, Liquid penetrant and Magnetic particle testing method – Portable Yoke method Introduction to Hydraulics & Pneumatics: - Definition of Pascal law, pressure, Force, viscosity. Description, symbols and application in automobile of Gear pump-Internal & External, single acting, double acting & Double ended cylinder; Directional control valves-2/2, 3/2, 4/2, 4/3 way valve, Pressure relief valve, Non return valve, Flow control valve used in automobile. Pneumatic Symbols, Description and function of air Reciprocating Compressor. Function of Air service unit (FRL-Filter, Regulator & Lubricator).
21	Identification of different type of Vehicle. Demonstration of vehicle specification data; Identification of vehicle information Number (VIN). Demonstration of Garage, Service station equipments	Auto Industry - History, leading manufacturers, development in automobile industry, trends, new product. Brief about Ministry of Road transport & Highways, The Automotive Research Association of India (ARAI), National Automotive Testing and R&D Infrastructure Project (NATRIP), & Automobile Association.

	Vehicle hoists – Two post and	Definition: - Classification of vehicles on the basis of	
	four post hoist, Engine hoists,	load as per central motor vehicle rule, wheels, final	
	Jacks, Stands.	drive, and fuel used, axles, position of engine and	
		steering transmission, body and load. Brief	
		description and uses of Vehicle hoists – Two post	
		and four post hoist, Engine hoists, Jacks, Stands.	
22-23	In-plant Training		
24-25	Revision and Test		
26	NCVT Exam		

Second Semester

Duration: Six Months

Learning Objectives (2nd Semester)

- Introduce Two & Three wheelers auto industry history
- Instruct the Uses of Vehicle hoists.
- Instruct the principle of two stroke and four stroke petrol.
- Instruct the components of two & three wheeler
- Introduce the principle of intake and exhaust systems.
- Instruct the principle of Gasoline and Diesel fuel system applicable to two and Three wheelers
- Instruct the operation of steering fork & Stem
- Instruct the principle of suspension and shock absorber system.
- Introduce the function of wheels and tyres.
- Instruct the function of two & three wheeler braking system
- Introduce the principle of Clutches and Transmission system
- Introduce the auto electrical components.
- Introduce the importance of emissions control procedures.
- Instruct to follow the Motor vehicle act Rules and Regulations.

Detailed Syllabus: Syllabus for Trade practical and Trade Theory

Week	Trade Practical (27 Hrs/week)	Trade Theory (5 Hrs/week)
No.		
		Introduction to Engine: Description of internal & external combustion engines, Classification of IC engines, Principle & working of 2&4-stroke diesel engine (Compression ignition Engine (C.I)), Principle of Spark Ignition Engine(SI), differentiate between 2-stroke and 4 stroke, C.I engine and S.I Engine, Direct injection and Indirect injection, Technical terms used in engine, Engine specification. Study of various gauges/instrument on a dash board of a vehicle- Speedometer, Tachometer, Odometer and Fuel gauge, and Indicators
3&4	piston clearance, piston pin OD, piston pin hole ID in an X and Y axis, piston-to-pin clearance connecting rod small end ID, connecting rod small end-to-piston pin clearance and compare the measurements with service manual. Trouble shooting of low compression, High compression, Excessive noise, and poor idling.	& Description & functions of pistons, piston rings, connecting rod and piston pins and materials. Used recommended clearances for the rings and its necessity, precautions while fitting rings, common troubles and remedies of piston. Description and function of Crank shaft, Engine bearings. Trouble shooting procedure for low compression, High compression, Excessive noise, and poor idling.
5	Identification of valves and condition	Valves & Valve Trains Function of Engine Valves, different types,

	1 1 1 1 1 1	was to wish There are a constitution
	arm and rocker arm shaft, camshaft,	materials, Type of valve operating
	valve spring, valve guide, valve guide	mechanism, Importance of Valve seats,
	replacement, valve seat inspection. and	Valve-timing setting. Description of Camshafts & drives,
	replacing.	_ ·
	Cylinder head assembly. Inspection of	importance of Cam lobes, Timing belts & chains.
	valve clearance and Ignition timing and	
	setting.	Trouble shooting procedure for Excessive
	Trouble shooting of Excessive smoke,	smoke, overheating, knocking or abnormal
	overheating, knocking or abnormal	noise. Troubleshooting procedure for cam
	noise. Troubleshooting of cam chain	chain noise, and cam chain slack excessively.
(9.7	noise and cam chain slack excessively.	Tatala 9 a la atracta C 1
6&7	Practice on check the throttle cable for	Intake & exhaust systems - Carbureted
	deterioration, damage or kinks,	systems,
	measure the throttle grip free play, and	Principle of Carburetor, type of carburetor
	adjustments. Check the carburetor idle	- working of constant velocity type
	speed and adjust as per manual.	carburetor, Carburetor operation-
	Practice on compression test. Practice	Carburetion, Carburetor systems, Metering
	on throttle valve disassembly, check the	jets, Accelerating, Carburetor barrels,
	throttle valve and jet needle surfaces	Carburetor filters Diesel fuel Injection
	for presence of dirt, scratches or wear and assemble the throttle valve.	system, Tanks & lines, Fuel lines. idle speed
		circuit, slow speed circuit, high speed circuit, air cleaners, Intake manifolds.
	Practice on removal of carburetor, float, float valve, jet – clean, inspect	
	and adjust the flat level as per manual	Importance of Cooling systems & Lubrication system.
	and assemble the carburetor.	Function of engine oil, Grades of oil,
	Adjust the throttle grip free play and	
	carburetor as per manual.	Trouble shooting procedure for Oil level too
	Practice on removing and cleaning of	
	air cleaner, Checking of Engine oil	iow and on contamination.
	level, oil filter screen cleaning.	
	Inspection of fuel lines, Spark plug.	
8	Practice on removal of fuel tank; check	Gasoline /Diesel Fuel Systems: Gasoline
	that fuel flow freely from the petrol	fuel characteristics, Diesel fuel
	tap.	characteristics, Difference between Gasoline
	Practice on removal of petrol tap and	and diesel fuel.
	clean the strainer and assemble.	Controlling fuel burn, Stoichiometric ratio
	Diagnose - causes and remedy for	(air-fuel ratio), Air density, Fuel supply
	engine not starting, high fuel	system, Pressure & vacuum.
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	consumption, Practice on engine tune.	Trouble shooting procedure for Engine
	consumption, i fuettee on engine tailer	cranks but would not start, Lean mixture,
		Engine idles roughly, stalls or turns poorly,
		and Rich mixture.
9	Identification of steering system	Introduction to steering Principles of
	components in two and three wheelers,	steering, Description of different types of
	Practice on handle bar removal,	steering & handle, fork mounted over races.
	inspection and assembling of handle	Description, construction and function of
	bar.	steering stem.
	Practice on removal of front fork,	Troubleshooting Procedure for Hard
	inspection of front fork spring, fork	steering Steers to one side or does not track
	tube, piston, slider and assembling of	strain, front wheel wobbling, Soft
	front fork.	suspension, Hard suspension, Front
	Practice on steering stem removal,	suspension noise.
	steering stem adjustment,	1
	Inspect condition of fork and adjust	
	rake of front fork, dismantle trailing	
	link, adjust and service of heavy duty	
	thrust races.	
10	Identification of suspension system	Suspension Systems- Principles of
10	Identification of suspension system components in two and three wheelers,	Suspension Systems- Principles of suspension, Suspension force, Description,
10		
10	components in two and three wheelers,	suspension, Suspension force, Description,
10	components in two and three wheelers, Practice on rear shock absorber	suspension, Suspension force, Description, location, suspension-description,
10	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber	suspension, Suspension force, Description, location, suspension-description, construction and working principle of
10	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber spring and assembling of shock	suspension, Suspension force, Description, location, suspension-description, construction and working principle of telescopic front suspension, suspension oil,
10	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber spring and assembling of shock absorber.	suspension, Suspension force, Description, location, suspension-description, construction and working principle of telescopic front suspension, suspension oil, oil seal installation,
10	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber spring and assembling of shock absorber. Practice on removal of swing arm,	suspension, Suspension force, Description, location, suspension-description, construction and working principle of telescopic front suspension, suspension oil, oil seal installation, Shock absorber types-Hydraulic shock
10	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber spring and assembling of shock absorber. Practice on removal of swing arm, inspection of pivot bolt, swing arm	suspension, Suspension force, Description, location, suspension-description, construction and working principle of telescopic front suspension, suspension oil, oil seal installation, Shock absorber types-Hydraulic shock absorbers, Gas-pressurized shock absorbers,
10	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber spring and assembling of shock absorber. Practice on removal of swing arm, inspection of pivot bolt, swing arm Inspection of condition of shock	suspension, Suspension force, Description, location, suspension-description, construction and working principle of telescopic front suspension, suspension oil, oil seal installation, Shock absorber types-Hydraulic shock absorbers, Gas-pressurized shock absorbers, Load-adjustable shock absorbers, Manual
	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber spring and assembling of shock absorber. Practice on removal of swing arm, inspection of pivot bolt, swing arm Inspection of condition of shock absorbers. Servicing of suspension, changing bush.	suspension, Suspension force, Description, location, suspension-description, construction and working principle of telescopic front suspension, suspension oil, oil seal installation, Shock absorber types-Hydraulic shock absorbers, Gas-pressurized shock absorbers, Load-adjustable shock absorbers, Manual adjustable-rate shock absorbers, Electronic adjustable-rate shock absorbers, Automatic load-adjustable shock absorbers
	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber spring and assembling of shock absorber. Practice on removal of swing arm, inspection of pivot bolt, swing arm Inspection of condition of shock absorbers. Servicing of suspension, changing bush. Practice on removing front wheel from	suspension, Suspension force, Description, location, suspension-description, construction and working principle of telescopic front suspension, suspension oil, oil seal installation, Shock absorber types-Hydraulic shock absorbers, Gas-pressurized shock absorbers, Load-adjustable shock absorbers, Manual adjustable-rate shock absorbers, Electronic adjustable-rate shock absorbers, Automatic load-adjustable shock absorbers Wheels & Tyres-Function of wheel and
	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber spring and assembling of shock absorber. Practice on removal of swing arm, inspection of pivot bolt, swing arm Inspection of condition of shock absorbers. Servicing of suspension, changing bush. Practice on removing front wheel from vehicle, inspection of front wheel axle	suspension, Suspension force, Description, location, suspension-description, construction and working principle of telescopic front suspension, suspension oil, oil seal installation, Shock absorber types-Hydraulic shock absorbers, Gas-pressurized shock absorbers, Load-adjustable shock absorbers, Manual adjustable-rate shock absorbers, Electronic adjustable-rate shock absorbers, Automatic load-adjustable shock absorbers Wheels & Tyres-Function of wheel and construction, Wheel types-spoke, cast wheel
	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber spring and assembling of shock absorber. Practice on removal of swing arm, inspection of pivot bolt, swing arm Inspection of condition of shock absorbers. Servicing of suspension, changing bush. Practice on removing front wheel from vehicle, inspection of front wheel axle runout, front wheel bearing inspection,	suspension, Suspension force, Description, location, suspension-description, construction and working principle of telescopic front suspension, suspension oil, oil seal installation, Shock absorber types-Hydraulic shock absorbers, Gas-pressurized shock absorbers, Load-adjustable shock absorbers, Manual adjustable-rate shock absorbers, Electronic adjustable-rate shock absorbers, Automatic load-adjustable shock absorbers Wheels & Tyres-Function of wheel and construction, Wheel types-spoke, cast wheel & sizes, Wheel balancing, Rim sizes &
	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber spring and assembling of shock absorber. Practice on removal of swing arm, inspection of pivot bolt, swing arm Inspection of condition of shock absorbers. Servicing of suspension, changing bush. Practice on removing front wheel from vehicle, inspection of front wheel axle runout, front wheel bearing inspection, front wheel rim runout, brake drum	suspension, Suspension force, Description, location, suspension-description, construction and working principle of telescopic front suspension, suspension oil, oil seal installation, Shock absorber types-Hydraulic shock absorbers, Gas-pressurized shock absorbers, Load-adjustable shock absorbers, Manual adjustable-rate shock absorbers, Electronic adjustable-rate shock absorbers, Automatic load-adjustable shock absorbers Wheels & Tyres-Function of wheel and construction, Wheel types-spoke, cast wheel & sizes, Wheel balancing, Rim sizes & designations, Tyre function and structure,
	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber spring and assembling of shock absorber. Practice on removal of swing arm, inspection of pivot bolt, swing arm Inspection of condition of shock absorbers. Servicing of suspension, changing bush. Practice on removing front wheel from vehicle, inspection of front wheel axle runout, front wheel bearing inspection, front wheel rim runout, brake drum inspection, and assembling of front	suspension, Suspension force, Description, location, suspension-description, construction and working principle of telescopic front suspension, suspension oil, oil seal installation, Shock absorber types-Hydraulic shock absorbers, Gas-pressurized shock absorbers, Load-adjustable shock absorbers, Manual adjustable-rate shock absorbers, Electronic adjustable-rate shock absorbers, Automatic load-adjustable shock absorbers Wheels & Tyres-Function of wheel and construction, Wheel types-spoke, cast wheel & sizes, Wheel balancing, Rim sizes & designations, Tyre function and structure, size and designation, Radial ply tyres,
	components in two and three wheelers, Practice on rear shock absorber removal, inspection of shock absorber spring and assembling of shock absorber. Practice on removal of swing arm, inspection of pivot bolt, swing arm Inspection of condition of shock absorbers. Servicing of suspension, changing bush. Practice on removing front wheel from vehicle, inspection of front wheel axle runout, front wheel bearing inspection, front wheel rim runout, brake drum	suspension, Suspension force, Description, location, suspension-description, construction and working principle of telescopic front suspension, suspension oil, oil seal installation, Shock absorber types-Hydraulic shock absorbers, Gas-pressurized shock absorbers, Load-adjustable shock absorbers, Manual adjustable-rate shock absorbers, Electronic adjustable-rate shock absorbers, Automatic load-adjustable shock absorbers Wheels & Tyres-Function of wheel and construction, Wheel types-spoke, cast wheel & sizes, Wheel balancing, Rim sizes & designations, Tyre function and structure,

vehicle, inspection of rear wheel axle run-out, rear wheel bearing inspection, rear wheel rim run-out, brake drum inspection, driven sprocket inspection, driven sprocket removal, and assembling of rear wheel, driven sprocket installation. Check the chain slack and adjust as per manual.

Dismantling tyres and tubes checking puncture. Assembling inflating to correct pressure. Checking & adjusting tire pressure by use of air or by Nitorgen

Wheel truing, alignment.

Analyse tyre wear patterns.

Checking the wheel bearings and greasing.

TUFFUP tube. Aspect ratio of tyre,

Puncture procedure Repair of TUFF

Puncture procedure, Repair of TUFFUP tube,

Tyre construction- Types of tyre construction, Tyre materials, Tyre sizes & designations, Tyre information, Tyre tread designs,

Effects of air pressure and uneven wear pattern.

Descriptions Tirewear Patterns and causes Nitrogen vs atmospheric air in tyres

13&14 Following practical to be Practiced On Two and three wheelers.

Measure the front brake lever free play and adjust as per manual, Measure the rear brake pedal free play and adjust as per manual,

Servicing the brake system,

Cleaning, checking, greasing and assembling.

Inspecting the shoes and wheel drums, changing of brake lining.

Repairing and maintenance of hydraulic disc brake used in Motorcycles.

Braking Systems - Braking fundamentals Principles of braking, description, construction and operation of Drum & disc brakes, advantage over drum brake, Description and working principle of master cylinder, Hydraulic pressure & force, Brake fade.

Braking system components- Brake pedal/lever, Brake fluid hose, Brake fluid, Bleeding, Applying brakes, Brake force, Brake light switch

Disc brakes & components -Disc brake system, Disc brake operation, Disc brake rotors, Disc brake pads, Disc brake calipers, Brake friction materials,

Comparison of Drum brake and Disc brake. ABS

Drum brakes & components -Drum brake system, Drum brake operation, Brake linings & shoes, Backing plate. Brake fluid reservoir, TMC. Wheel cylinder

15&16 Adjusting clutch lever free play and adjust as per manual, removing clutch assembly from Two-wheeler and three wheeler cleaning and inspecting parts. Replacing defective parts. Fitting clutch assembly.

Inspection and repair work of Automatic clutch and automatic transmission used in two wheeler and three wheeler.

Practice on removal of crankshaft, inspection of crank shaft, timing sprocket replacement and installation, practice on kick starter disassembly, inspection and assembly.

Practice on transmission disassembly, inspection of main shaft, counter shaft, gearshift drum, shift fork, guide pin and gears and assembly of transmission.

Removal of oil pump and inspection and assembly of oil pump. Gearshift linkage disassembly, inspection and assembly of gearshift linkage.

Clutches & Transmission:-

Clutch principles, Wet & dry clutches Singleplate clutches, Multi-plate clutches, Operating mechanisms, Description of cam chain mechanism. Automatic clutch Gearbox layout & operation

Gearbox layouts, description of gear shift mechanism, gear ratio, Gearbox operation, Gear drive position – Neutral, 1st to 5th position.

Trouble shooting procedure for Clutch slip when accelerating, clutch will not disengage, motor cycle creeps with clutch disengaged, Excessive lever pressure, clutch lever pressure, clutch operation feels rough, Hard to shift, Gearshift pedal does not return, and Transmission jumps out of gears. Automatic transmission used in two wheeler and three wheeler.

17&18 Practice on A.C.Generator removal, inspection and installation.

Practice on removal of cam chain tensioner, inspection of tensioner spring and pushrod, installation.

Tracing the A.C /D.C electrical circuit in a two wheeler and three wheeler.

Practice on Resistance measurement, DC voltage measurement, DC Current measurement, pulse generator, Inspection of leakage current, measurement of charging voltage.

Practice on headlight removal, head

Auto electrical

Thermistor, Description and function of ignition switch, alternator, Regulator/rectifier,

Ignition principles, Ignition components, Battery power source, Ignition coil, DC/AC CDI, TCI Contact breaker, capacitor / condenser, Distributors, Distributor types, High-tension leads, Spark plugs, Spark plug components, Principal of electronic ignition, advantage of electronic ignition.

Starter motor, Fuse, throttle position switch, source coil & pulser coil Power relay, Silicon

11:1.1.11.1	
	rectifier, Description of Charging system,
_	Starting system, Lighting system,
<u> </u>	Lamps/light bulbs, Lamp/light bulb
	information, Indicators, Headlights, Circuit
- I	diagrams.
Practice on adjusting head light focus.	
Identifying wiring harness.	
Practice on removal of battery, specific	Troubleshooting procedure for No sparks
gravity test, and practice on battery	at plugs, Engine starts but runs poorly, No
charging, practice on removal of	lights come on when ignition switch is
regulator/rectifier, inspection, and	turned ON, All lights come on but dimly
assembling. Inspection of spark plug	when ignition switch is turned ON, and
gap and adjustments,	Headlight beams do not shift when HI-LO
Measuring the resistance of the ignition	switch is operated. Misfiring.
primary and secondary coil, check the	
performance of ignition coil, inspection	
of A.C generator, practice on removal	
of C.D.I unit (Capacitive Discharge	
Ignition), inspection of C.D.I unit and	
assembling.	
Servicing of electronic Ignition system,	
, ·	
1 0 0	Study about LPG / CNG powered engines
	used in Three Wheelers.
same.	Safety while handling gas units.
Starting engine, tuning for slow speed,	Emission Control-
checking smoke using gas analyzer/	Sources of emission, Combustion,
	Hydrocarbons, Hydrocarbons in exhaust
9	gases, Oxides of nitrogen, Particulates,
recommended emission levels.	gases, Oxides of nitrogen, Particulates, Carbon monoxide, Carbon dioxide, Sulfur
9	Carbon monoxide, Carbon dioxide, Sulfur
9	Carbon monoxide, Carbon dioxide, Sulfur content in fuels, crankcase emission control
9	Carbon monoxide, Carbon dioxide, Sulfur
	Practice on removal of battery, specific gravity test, and practice on battery charging, practice on removal of regulator/rectifier, inspection, and assembling. Inspection of spark plug gap and adjustments, Measuring the resistance of the ignition primary and secondary coil, check the performance of ignition coil, inspection of A.C generator, practice on removal of C.D.I unit (Capacitive Discharge Ignition), inspection of C.D.I unit and assembling. Servicing of electronic Ignition system, Inspection of ignition timing and adjustment. Inspection of ignition switch, handle bar switches, front brake & rear brake stoplight light switch. Identify the various parts of LPG/CNG kit and Trouble shooting of the same. Starting engine, tuning for slow speed,

21	Practice on servicing and maintenance.	Study of Motor Vehicle act Rules &
		Regulation. Driving Rules
		Case study of Major Indian models of motor
		cycles, scooters and mopeds, Bajaj, Enfield,
		TVS, Honda, Hero, Suzuki, Mahendra &
		Yamaha.
22-23	In plant Training	
24-25	Revision and Test	
26	NCVT Exam	

9.2 SYLLABUS CONTENT OF CORE SKILLS

<u>First Semester</u> (Semester Code no. - 01) Duration: Six Month

LEARNING OBJECTIVES OF 1ST SEMESTER

- 1. Demonstrate basic arithmatic to derive value of unknown quantity / variable.
- 2. Understand & apply engineering material, their classification, properties and applications in the day to day technical application.
- 3. Explain & apply speed, velocity, work, power & energy for application in field of work.
- **4.** Understand & explain importance of engineering drawing, drawing instruments, their standard & uses.
- **5.** Draw lines, geometrical figures, free hand sketches.
- **6.** Understand and apply sizes & layout of drawing sheet, method of presentation of engineering drawing & symbolic representation as per BIS standards

	Professional Knowledge	Professional Knowledge & Skills
Sl. No.	Workshop Calculation and Science	Engineering Drawing
1.	<u>Unit</u> : Systems of unit- FPS, CGS, MKS/SI unit, unit of length, Mass and time, Conversion of units	 Engineering Drawing: Introduction and its importance Relationship to other technical drawing types Conventions Viewing of engineering drawing sheets.

		- Method of Folding of printed Drawing Sheet as per BIS SP:46-2003
2.	Fractions: Fractions, Decimal	Drawing Instruments: their Standard and
	fraction, L.C.M., H.C.F.,	uses
	Multiplication and Division of	
	Fractions and Decimals, conversion	- Drawing board, T-Square, Drafter
	of Fraction to Decimal and vice	(Drafting M/c), Set Squares,
	versa. Simple problems using	Protractor, Drawing Instrument Box (Compass, Dividers, Scale, Diagonal
	Scientific Calculator.	Scales etc.), Pencils of different Grades,
		Drawing pins / Clips.
3.	Square Root : Square and Square	Lines:
	Root, method of finding out square roots, Simple problem using calculator.	- Definition, types and applications in Drawing as per BIS SP:46-2003
	carculator.	- Classification of lines (Hidden, centre,
		construction, Extension, Dimension,
		Section) - Drawing lines of given length (Straight,
		curved)
		- Drawing of parallel lines, perpendicular
		line
4.	Datia & Dramantian Cincols	- Methods of Division of line segment
4.	Ratio & Proportion: Simple	Drawing of Geometrical Figures:
	calculation on related problems.	Definition, nomenclature and practice of
		- Angle: Measurement and its types,
		method of bisecting.
		- Triangle -different types
		- Rectangle, Square, Rhombus,
		Parallelogram.
5.	Percentage: Introduction, Simple	- Circle and its elements. Lettering and Numbering as per BIS SP46-
<i>J</i> .	calculation. Changing percentage to	2003:
	decimal and fraction and vice-versa.	2003.
	decimal and machon and vice-versa.	- Single Stroke, Double Stroke, inclined,
		Upper case and Lower case.
6.	Material Science: properties -	Dimensioning:
	Physical & Mechanical, Types –	- Definition, types and methods of
	Ferrous & Non-Ferrous, difference	dimensioning (functional, non-
	between Ferrous and Non-Ferrous	functional and auxiliary)
	metals, introduction of Iron, Cast	- Types of arrowhead

7.	Iron, Wrought Iron, Steel, difference between Iron and Steel, Alloy steel, carbon steel, stainless steel, Non-Ferrous metals, Non- Ferrous Alloys. Mass, Weight and Density: Mass, Unit of Mass, Weight, difference	- Leader Line with text Free hand drawing of
	between mass and weight, Density, unit of density, specific gravity of metals.	 Lines, polygons, ellipse, etc. geometrical figures and blocks with dimension Transferring measurement from the given object to the free hand sketches.
8.	Speed and Velocity: Rest and motion, speed, velocity, difference between speed and velocity, acceleration, retardation, equations of motions, simple related problems.	 Sizes and Layout of Drawing Sheets Basic principle of Sheet Size Designation of sizes Selection of sizes Title Block, its position and content Borders and Frames (Orientation marks and graduations) Grid Reference Item Reference on Drawing Sheet (Item List)
9.	Work, Power and Energy: work, unit of work, power, unit of power, Horse power of engines, mechanical efficiency, energy, use of energy, potential and kinetic energy, examples of potential energy and kinetic energy.	Method of presentation of Engineering Drawing - Pictorial View - Orthogonal View - Isometric view
10.		Symbolic Representation (as per BIS SP:46-2003) of: - Fastener (Rivets, Bolts and Nuts) - Bars and profile sections - Weld, brazed and soldered joints Electrical and electronics element - Piping joints and fittings

<u>Second Semester</u> (Semester Code no. - 02)

Duration: Six Month

LEARNING OBJECTIVES OF 2ND SEMESTER

- 1. Demonstrate basic algebraic, mensuration, trigonometric facts and formulas to derive value of unknown quantity / variable.
- 2. Apply the factual knowledge of basic heat & temperature, basic electricity for day to day practical application.
- 3. Explain & apply principles of simple machine & levers for mechanical advantage, efficiency for practical application.
- **4.** Draw & practice dimensioning, construction of solid figures and projections as per IS specifications.

	Professional Knowledge	Professional Knowledge & Skills
Sl. No.	Workshop Calculation and Science	Engineering Drawing
1.	Algebra: Addition, Subtraction, Multiplication, Division, Algebraic formula, Linear equations (with two variables).	Construction of Scales and diagonal scale
2.	Mensuration: Area and perimeter of square, rectangle, parallelogram, triangle, circle, semi circle, Volume of solids – cube, cuboids, cylinder and Sphere. Surface area of solids – cube, cuboids, cylinder and Sphere.	Practice of Lettering and Title Block
3.	Trigonometry: Trigonometrical ratios, measurement of angles. Trigonometric tables	 Dimensioning practice: Position of dimensioning (unidirectional, aligned, oblique as per BIS SP:46-2003) Symbols preceding the value of dimension and dimensional tolerance. Text of dimension of repeated features, equidistance elements,

		circumferential objects.
4.	Heat & Temperature: Heat and temperature, their units, difference between heat and temperature, boiling point, melting point, scale of temperature, relation between different scale of temperature, Thermometer, pyrometer, transmission of heat, conduction, convection, radiation.	Construction of Geometrical Drawing Figures: - Different Polygons and their values of included angles. Inscribed and Circumscribed polygons Conic Sections (Ellipse& Parabola)
5.	Basic Electricity: Introduction, use of electricity, how electricity is produced, Types of current_ AC, DC, their comparison, voltage, resistance, their units. Conductor, insulator, Types of connections – series, parallel, electric power, Horse power, energy, unit of electrical energy.	Drawing of Solid figures (Cube, Cuboids, Cone, Prism, Pyramid, Frustum of Cone and Pyramid.) with dimensions.
6.	Levers and Simple Machines: levers and its types. Simple Machines, Effort and Load, Mechanical Advantage, Velocity Ratio, Efficiency of machine, Relationship between Efficiency, velocity ratio and Mechanical Advantage.	Free Hand sketch of hand tools and measuring tools used in respective trades.
7.		Projections: - Concept of axes plane and quadrant Orthographic projections - Method of first angle and third angle projections (definition and difference) - Symbol of 1 st angle and 3 rd angle projection as per IS specification.

8.	Drawing of Orthographic projection from isometric/3D view of blocks
9.	Orthographic Drawing of simple fastener (Rivet, Bolts, Nuts & Screw)
10.	Drawing details of two simple mating blocks and assembled view.

9.3 SYLLABUS CONTENT OF EMPLOYABILITY SKILLS

General Information

Name of the subject	: EMPLOYABILITY SKILLS
Applicability	: CTS- Mandatory for all trades ATS- Mandatory for fresher only
Hours of Instruction	110 Hrs.
Examination	: The examination shall be held at the end of semesters.
Instructor Qualification	 MBA or BBA with two years' experience or Graduate in Sociology/ Social Welfare/ Economics with Two years' experience or Graduate/ Diploma with Two years' experience and trained in Employability Skills from ITIs and Must have studied English/ Communication Skills and Basic Computer at 12th / Diploma level and above or Existing Social Studies Instructors duly trained in Employability Skills from DGET institutes
Instructor	 One full-time instructor is required for 1000 seats and above For seats less than 1000, the instructor may be out sourced/hired on contract basis.

Semester-wise Distribution of Topics (Employability Skill)

Course	Topics		
Duration	Semester 1	Semester 2	Examination
01 Year	1. English Literacy	1. Entrepreneurship Skills	Final
(Two	2. I.T. Literacy	2. Productivity	examination at
semesters)	3. Communication	3. Occupational Safety,	the end of
·	Skills	Health, and	second semester
		Environment Education	
		4. Labour Welfare	
		Legislation	
		5. Quality Tools	

LEARNING OBJECTIVES OF 1ST SEMESTER

- 1. Read, write and communicate in English language for day to day work.
- 2. Communicate in written and oral and with required clarity ensuring that the information communicated is clear, concise and accurate.
- 3. Understand and apply basic computer working, basic operating system and uses internet services to get accustomed & take benefit of IT developments in the industry.

1. English Literacy		
Hours of Instru	ction: 20 Hrs. Marks Allotted: 09	
Pronunciation	Accentuation (mode of pronunciation) on simple words, Diction (use of word and speech)	
Functional	Transformation of sentences, Voice change, Change of tense,	
Grammar	Spellings.	
Reading	Reading and understanding simple sentences about self, work and environment	
Writing	Writing Construction of simple sentences Writing simple English	
Speaking /	Speaking with preparation on self, on family, on friends/ classmates,	
Spoken English	on know, picture reading gain confidence through role-playing and discussions on current happening job description, asking about someone's job habitual actions. Cardinal (fundamental) numbers ordinal numbers. Taking messages, passing messages on and filling in message forms Greeting and introductions office hospitality, Resumes or curriculum vita essential parts, letters of application reference to previous communication.	
	2. I.T. Literacy	
Hours of Instruction: 20 Hrs. Marks Allotted: 09		
Basics of	Introduction, Computer and its applications, Hardware and	
Computer	peripherals, Switching on-Starting and shutting down of computer.	
Computer	Computer Basics of Operating System, WINDOWS, The user interface of	
Operating System	Windows OS, Create, Copy, Move and delete Files and Folders, Use	
	of External memory like pen drive, CD, DVD etc, Use of Common applications.	
Word processing	Basic operating of Word Processing, Creating, opening and closing Documents, use of shortcuts, Creating and Editing of Text, Formatting the Text, Insertion & creation of Tables. Printing	

and Worksheet	document.
	Basics of Excel worksheet, understanding basic commands, creating
	simple worksheets, understanding sample worksheets, use of simple
	formulas and functions, Printing of simple excel sheets
	Basic of computer Networks (using real life examples), Definitions
Computer	of Local Area Network (LAN), Wide Area Network (WAN),
Networking and	Internet, Concept of Internet (Network of Networks),
INTERNET	Meaning of World Wide Web (WWW), Web Browser, Web Site,
	Web page and Search Engines. Accessing the Internet using Web
	Browser, Downloading and Printing Web Pages, Opening an email
	account and use of email. Social media sites and its implication.
	Information Security and antivirus tools, Do's and Don'ts in
	Information Security, Awareness of IT – ACT, types of cyber
	crimes.
2 Communication Skills	

3. Communication Skills Hour of Instruction: 15 Hrs. Marks Allotted: 07

Topic	Contents
	Communication and its importance
	Principles of Effective communication
	Types of communication – verbal, nonverbal,
	written, email, talking on phone.
Introduction to Communication	Nonverbal communication –characteristics,
Skills	components-Para-language
	Body – language
	Barriers to communication and dealing with barriers.
	Handling nervousness/ discomfort.
Listening Skills	Listening-hearing and listening, effective listening,
	barriers to effective listening guidelines for effective
	listening.
	Triple- A Listening – Attitude, Attention &
	Adjustment.
	Active Listening Skills.
	Characteristics Essential to Achieving Success
	The Power of Positive Attitude

	Self-awareness
	Importance of Commitment
Motivational Training	Ethics and Values
	Ways to Motivate Oneself
	Personal Goal setting and Employability Planning.
	Manners, Etiquettes, Dress code for an interview
Facing Interviews	Do's & Don'ts for an interview
	Problem Solving
Behavioral Skills	Confidence Building
	Attitude

SEMESTER-II <u>LEARNING OBJECTIVES OF 2ND SEMESTER</u>

- 1. Knowledge of business activities, ability to interact with consumers for development of businesses.
- 2. Understand and apply productivity, its benefits and factors affecting the productivity.
- 3. Follow and maintain procedures to achieve a safe working environment in line with occupational health, safety, environment regulations and Labour welfare legislation and requirements.
- 4. Understand and apply quality concepts as per ISO and BIS system and its importance.
- 5. Recognize different components of 5S and apply the same in the working environment.

4. Entrepreneurship skill Hour of Instruction: 15 Hrs.Marks Allotted: 06	
Topic	Content
Business & Consumer:	Types of business in different trades and the importance of skill, Understanding the consumer, market through consumer behavior, market survey, Methods of Marketing, publicity and advertisement

Self Employment:	Need and scope for self-employment, Qualities of a good Entrepreneur (values attitude, motive, etc.), SWOT and Risk Analysis	
Govt Institutions:	Role of various Schemes and Institutes for self- employment i.e. DIC, SIDBI, MSME, NSIC, Financial institutions and banks	
Initiation Formalities:	Project Formation, Feasibility, Legal formalities i.e., Shop Act, Estimation & Costing, Investment Procedure - Loan Procurement - Agencies - banking Process	
Hour of Ir	5. Productivity astruction: 10 Hrs.Marks Allotted: 05	
Productivity	Definition, Necessity, Meaning of GDP.	
Benefits	Personal / Workman – Incentive, Production linked Bonus, Improvement in living standard. Industry Nation.	
Affecting Factors	Skills, Working Aids, Automation, Environment, Motivation How improves or slows down.	
Comparison with developed countries	Comparative productivity in developed countries (viz. Germany, Japan and Australia) in selected industries e.g. Manufacturing, Steel, Mining, Construction etc. Living standards of those countries, wages.	
Personal Finance Management	Banking processes, Handling ATM, KYC registration, safe cash handling, Personal risk and Insurance.	
6. Occupational Safety, Health & Environment Hour of Instruction: 15 Hrs.Marks Allotted: 06		
Safety & Health:	Introduction to Occupational Safety and Health and its importance at workplace	
Occupational Hazards:	Occupational health, Occupational hygiene, Occupational Diseases/ Disorders & its prevention	
Accident & safety:	Accident prevention techniques- control of accidents and	

	safety measures
First Aid:	Care of injured & Sick at the workplaces, First-aid & Transportation of sick person
Basic Provisions:	Idea of basic provisions of safety, health, welfare under legislation of India
7.	Labour Welfare Legislation
Hour of In	struction: 05 Hrs.Marks Allotted: 03
Labour Welfare Legislation	Benefits guaranteed under various acts- Factories Act, Apprenticeship Act, Employees State Insurance Act (ESI), Payment Wages Act, Employees Provident Fund Act, The Workmen's Compensation Act
	8.Quality Tools
Hour of In	estruction: 10 Hrs.Marks Allotted: 05
Quality Consciousness:	Meaning of quality, Quality Characteristic
Quality Circles:	Definition, Advantage of small group activity, objectives of Quality Circle, Roles and Functions of Quality Circles in organisation, Operation of Quality Circle, Approaches to Starting Quality Circles, Steps for Continuation Quality Circles
Quality Management System:	Idea of ISO 9000 and BIS systems and its importance in maintaining qualities.
House Keeping:	Purpose of Housekeeping, Practice of good Housekeeping: SE Principles of Housekeeping: SEIRI – Segregation, SEITON – Arrangement, SEISO – Cleaning, SEIKETSU – maintenance of Standards, SHITSUKE - Discipline

10. INFRASTRUCTURE

1. Instructors' Qualification

Degree in Automobile/ Mechanical Engg. (with specialization in Automobile) from recognised college/University with on year experience in the automobile industry and should possess valid LMV driving license.

OR

Diploma in Automobile/Mechanical (specialization in automobile) from recognized board of technical education with two years experience in the automobile industry and should posses valid LMV driving license.

OR

10th Passed + NTC/NAC in the Trade of ("Mechanic Motor Cycle)
(Repair and Maintenance of Two Wheeler")/
(Mechanic Repair and Maintenance of Three
Wheeler") with 3 years post qualification experience in the relevant field and and should posses valid

LMV

driving license.

and

b) With "National Crafts Instructor Certificate". .

Desirable qualification

Preference will be given to a candidate with CIC (Craft Instructor Certificate) in MECHANIC MOTOR CYCLE Trade.

3. Space Norms

Space Area 100 Sq. Mt. (Including parking area)

4. Power Norms

3 KW

5. Tools, Equipment &

(As per Annexure II)

General Machinery

Note:

- i) Out of two Instructors required for the unit of 2(1+1), one must have Degree/Diploma, and other must have NTC/NAC qualifications.
- ii) Instructor qualification for WCS and E.D, as per the training manual.

iii) The list of Tools, Equipment& General Machinery listed in Annexure – II is for a particular trade (MECHANIC MOTOR CYCLE) comprising of TWO semesters and not for a single semester.

11. ASSESSMENT STANDARD

11.1ASSESSMENT GUIDELINES:

Appropriate arrangements should be made to ensure that there will be no artificial barriers to assessment. The nature of special needs should be taken into account while undertaking the assessment. Due consideration shall be given while assessing for teamwork, avoidance/reduction of scrap/wastage and disposal of scarp/wastage as per procedure, behavioral attitude, sensitive to environment and regularity in training. The sensitivity towards OSHE and self-learning attitude shall be considered while assessing competency.

Assessment shall be evidence based comprising the following:

- 1) Job carried out in labs/workshop
- 2) Record book/ daily diary
- 3) Answer sheet for assessment
- 4) Viva-voce
- 5) Progress Chart
- 6) Attendance and punctuality
- 7) Assignment
- 8) Project work

Evidence of internal assessment should be preserved for an appropriate period of time for audit and verification by examination body.

The following marking pattern to be adopted while assessing:

a) Weightage in the range of 60-75% to be allotted during assessment under following performance level:

For performance in this grade, the candidate with occasional guidance and showing due regard for safety procedures and practices, has produced work that demonstrates attainment of an acceptable standard of craftsmanship. In this work there is evidence of:

- Demonstration of good skill in the use of hand tools, machine tools, and workshop equipment
- Below 70% tolerance dimension achieved while undertaking different work with those demanded by the component/job.
- A fairly good level of neatness and consistency in the finish
- Occasional support in completing the project/job.

b) Weightage in the range of above 75%- 90% to be allotted during assessment under following performance level:

For this grade, the candidate, with little guidance and showing due regard for safety procedures and practices, has produced work that demonstrates attainment of a reasonable standard of craftsmanship. In this work there is evidence of:

- Good skill levels in the use of hand tools, machine tools, and workshop equipment
- 70-80% tolerance dimension achieved while undertaking different work with those demanded by the component/job.
- A good level of neatness and consistency in the finish
- Little support in completing the project/job
- c) Weightage in the range of above 90% to be allotted during assessment under following performance level:

For performance in this grade, the candidate, with minimal or no support in organization and execution and with due regard for safety procedures and practices, has produced work which demonstrates attainment of a high standard of craftsmanship. In this work there is evidence of:

- High skill levels in the use of hand tools, machine tools, and workshop equipment
- Above 80% tolerance dimension achieved while undertaking different work with those demanded by the component/job.
- A high level of neatness and consistency in the finish.
- Minimal or no support in completing the project.

11.2. INTERNAL ASSESSMENT (FORMATIVE ASSESSMENT)

Comp	. ASSESSABLE OUTCOME	INTERNAL
No.		ASSESSMENT
		Marks
GEN.	ERIC	
1	Recognize & comply safe working practices, environment regulation and	
	housekeeping.	
2	Work in a team, understand and practice soft skills, technical English to communicate with required clarity.	
3	Demonstrate knowledge of concept and principles of basic arithmetic, algebraic, trigonometric, statistics, co-ordinate system and apply knowledge of specific area to perform practical operations.	
4	Understand and explain basic science in the field of study including basic electrical, and hydraulics & pneumatics.	
5	Read and apply engineering drawing for different application in the field of work.	
6	Understand and explain the concepts of productivity, quality tools, and labour welfare legislation and apply such in day to day work to improve productivity & quality.	
7	Explain energy conservation, global warming, and pollution and contribute in the day to day work by optimally using available resources.	
8	Explain personnel finance, entrepreneurship, and manage/organize related task in the day to day work for personal & societal growth.	
9	Understand and apply basic computer working, basic operating system, and uses internet services to get accustomed & take benefit of IT developments in the industry.	
SPEC	,	
SL NO.	ASSESSABLE OUTCOME	INTERNAL ASSESSMENT MARKS
1	Apply safe working practices in an automotive work shop	
2	Comply environment regulations and housekeeping in the work shop.	
3	Perform precision measurements on the components and compare parameters with specifications used in automotive work shop practices.	
4	Make choices to carry out marking out the components for basic fitting operations in the work shop.	
5	Use different types of tools and work shop equipment in the Auto work shop.	
6	Use of different type of fastening and locking devices in a vehicle	
7	Perform basic fitting operations used in the work shop practices and inspection of dimensions.	
8	Grinding of cutting tools in the work shop.	

9	Perform surface finishing operations in the given job.	
10	Produce sheet metal components using various sheet metal operations	
11	Produce components using bending process in the given work piece.	
12	Inspect the auto component using Nondestructive testing methods	
13	Manufacture components with different types of welding processes in the	
	given job.	
14	. Identify the hydraulic and pneumatic components in a vehicle.	
15	Construct electrical circuits and test its parameters by using electrical	
	measuring instruments.	
16	Perform basic electrical testing in a vehicle.	
17	Perform battery testing and charging operations.	
18	Construct basic electronic circuits and testing	
Sub-	Total of Internal assessment for Semester- I	100
19	Carry out the general servicing of two & three wheeler	
20	Carry out S.I engine Overhaul of two wheeler.	
21	Carry out overhaul of three wheeler SI engine.	
22	Diagnosis and troubleshoot engine.	
23	Overhauling of cylinder head assembly.	
24	Diagnosis and trouble shoot for excessive smoke, engine overheating and	
	abnormal noise.	
25	Carry out overhauling of carburetor.	
26	Carry out Servicing of fuel tank.	
27	Diagnose the causes and remedy for engine not starting and high fuel	
	consumption.	
28	Carry out overhauling of steering and suspension system.	
29	overhaul front and rear wheel	
30	Overhauling front and rear brake.	
31	Overhaul clutch assembly of two and three wheeler.	
32	Overhaul automatic transmission of two and three wheeler	
33	Overhaul manual transmission of two and three wheeler.	
34	Overhaul AC generator	
35	Check electrical circuit.	
36	Perform battery testing and charging operation.	
37	Check ignition circuit for proper functioning.	
38	Overhaul the LPG/ CNG fuel supply system.	
39	Check exhaust smoke.	
40	Carry out servicing and maintenance of two and three wheeler.	
	Total of Internal assessment for Semester- II	100
Total	of Internal assessment	

Note: The generic outcome to be assessed along with the specific outcome.

11.3 FINAL ASSESSMENT- All India Trade TEST (SUMMATIVE ASSESSMENT)

- There shall be a single objective type Examination paper for the subjects Engineering Drawing and Workshop Calculation & Science.
- There shall be a single objective type Examination paper for the subjects Trade Theory and Employability Skills.
- The two objective type Examination papers as mentioned above shall be conducted by National Council for Vocational Training (NCVT), whereas examination for the subject Trade Practical shall be conducted by the State Governments. NCVT shall supply the Question Paper for the subject Trade Practical.

MAR	MARKING PATTERN		
S1.	Subject for the trade test	Maximum marks for the each subject	
No.	,	,	
	Practical	300	
	Trade Theory	200	
	Employability Skills	Objective type Written Test of 200 marks (Trade Theory 150 Marks & Employability Skills 50 marks)	
	Workshop Calculation and	100	
	Science.	Objective Type Written test of 100 marks	
	Engineering Drawing	(Engineering Drawing 50 marks &	
		Workshop Calculation and Science 50	
		marks)	
	Internal assessment	100	
	TOTAL:	700	

Annexure - I TRADE: Mechanic Motor Cycle

LIST OF TOOLS & EQUIPMNT

A. TRAINEES TOOL KIT per 4 Trainees FOR 20 TRAINEES +1 ISTRUCTOR

Sl.No.	Item with specification	Qty (Nos.)
1.	Allen Key set of 12 pieces (2mm to 14mm)	(5+1)
2.	Caliper inside 15 cm Spring	6
3.	Calipers outside 15 cm spring	6
4.	Center Punch 10 mm. Dia. x 100 mm.	6
5.	Dividers 15 cm Spring	6
6.	Electrician Screw Driver 250mm	6
7.	Hammer ball peen 0.5 kg with handle	6
8.	Hands file 20 cm. Second cut flat	6
9.	Philips Screw Driver set of 5 pieces (100 mm to 300 mm)	6
10.	Pliers combination 20 cm.	6
11.	Screw driver 20cm.X 9mm. Blade	6
12.	Screw driver 30 cm. X 9 mm. Blade	6
13.	Scriber 15 cm	6
14.	Spanner D.E. set of 12 pieces (6mm to 32mm)	6
15.	Spanner, ring set of 12 metric sizes 6 to 32 mm.	6
16.	Spanners socket with speed handle, T-bar, ratchet and universal	6
	upto 32 mm set of 28 pieces with box	
17.	Steel rule 30 cm inch and metric	6
18.	Steel tool box with lock and key (folding type) 400x200x150	6
19.	Wire cutter and stripper	6

B. Tools Instruments and General Shop outfits

Sl.No.	Item with specification	Qty. (Nos)
1.	Adjustable spanner (pipe wrench 350 mm)	2
2.	Air blow gun with standard accessories	1
3.	Air impact wrench with standard accessories	4
4.	Air ratchet with standard accessories	4
5.	Allen Key set of 12 pieces (2mm to 14mm)	4
6.	Ammeter 300A/ 60A DC with external shunt	4
7.	Angle plate adjustable 250x150x175	1
8.	Angle plate size 200x100x200mm	2
9.	Anvil 50 Kgs with Stand	1
10.	Auto Electrical test bench	1
11.	Battery –charger	2
12.	Blow Lamp 1 litre	2

12	Colingar inside 15 cm Spring	1
13.	Caliper inside 15 cm Spring	4
14. 15.	Calipers outside 15 cm spring	<u>4</u> 1
16.	Car Jet washer with standard accessories Chisel 10 cm flat	4
17.	Chisels cross cut 200 mm X 6mm	4
18. 19.	Circlip pliers Expanding and contracting type 15cm and 20cm	<u>4</u> 2
20.	Clamps C 100mm	
	Clamps C 150mm	2
21.	Clamps C 200mm	2
22.	Cleaning tray 45x30 cm.	4
23.	Compression testing gauge suitable for petrol engine. with	2
	standard accessories	
24.	Copper bit soldering iron 0.25 Kg	4
25.	Cylinder bore gauge capacity 20 to 160 mm	2
26.	DC Ohmmeter 0 to 300 Ohms, mid scales at 20 Ohms	2
27.	Depth micrometer 0-25mm	4
28.	Dial gauge type 1 Gr. A (complete with clamping devices and	4
29.	Dividers 15 cm Spring	4
30.	Drift Punch Copper 15 Cm	4
31.	Drill point angle gauge	1
32.	Drill twist 1.5 mm to 15 mm (various sizes) by 0.5 mm	4
33.	Electric Soldering Iron 230 V 60 watts 230 V 25 watts	2 each
34.	Electric testing screw driver	2
35.	Engineer's square 15 cm. Blade	4
36.	Feeler gauge 20 blades (metric)	4
37.	File flat 20 cm bastard	4
38.	File, half round 20 cm second cut	4
39.	File, Square 20 cm second cut	4
40.	File, Square 30 cm round	4
41.	File, triangular 15 cm second cut	4
42.	Files assorted sizes and types including safe edge file (20 Nos)	2 set
43.	Flat File 25 cm second cut	4
44.	Flat File 35 cm bastard	4
45.	Granite surface plate 1600 x 1000 with stand and cover	1
46.	Grease Gun	2
47.	Growler	1
48.	Hacksaw frame adjustable 20-30 cm	10
49.	Hammer Ball Peen 0.75 Kg	4
50.	Hammer Chipping 0.25 Kg	5
51.	Hammer copper 1 Kg with handle	4
52.	Hammer Mallet	2
53.	Hammer Plastic	4
54.	Hand operated crimping tool (i) for crimping up to 4mm and	2
JT.	(ii) for crimping up to 10mm	4
55.	Hand reamers adjustable 10.5 to 11.25 mm, 11.25 to 12.75 mm, 12.75 to 14.25 mm and 14.25 to 15.75 mm	2sets

56. 57.	Hand Shear Universal 250mm Hand vice – 37 mm	2 2
58.	Hollow Punch set of seven pieces 6mm to 15mm	2 sets each
59.	Insulated Screw driver 20 cm x 9mm blade	4
60.	Insulated Screw driver 20 cm x 9mm blade Insulated Screw driver 30 cm x 9mm blade	4
61.	Left cut snips 250mm	4
62.	Magneto spanner set with 8 spanners	1 set
63.	Magnifying glass 75mm	2
64.	Marking out table 90X60X90 cm.	1
65.	Multimeter digital	5
66.	Oil can 0.5/0.25 liter capacity	4
67.	Oil Stone 15 cm x 5 cm x 2.5 cm	1
68.	Outside micrometer 0 to 25 mm	4
69.	Outside micrometer 25 to 50 mm	4
70.	Outside micrometer 50 to 75 mm	1
71.	Outside micrometer 75 to 100 mm	1
72.	Philips Screw Driver set of 5 pieces (100 mm to 300 mm)	2 sets
73.	Pipe cutting tool	2
74.	Pipe flaring tool	2
75.	Piston ring compressor	2
76.	Piston Ring expander and remover.	2
77.	Piston Ring groove cleaner.	2
$\frac{77.}{78.}$	Pliers combination 20 cm.	2
79.	Pliers flat nose 15 cm	2
80.	Pliers round nose 15 cm	2
81.	Pliers side cutting 15 cm	2
82.	Portable electric drill Machine	1
83.	Power Supply 0-12 v, lamp	1
84.	Prick Punch 15 cm	4
85.	Punch Letter 4mm (Number)	2 set
86.	Right cut snips 250mm	2
87.	Rivet sets snap and Dolly combined 3mm, 4mm, 6mm	2
88.	Scooter / Motor cycle repairing stand	2
89.	Scraper flat 25 cm	2
90.	Scraper half round 25 cm	2
91.	Scraper Triangular 25 cm	2
92.	Scriber 15 cm	2
93.	Scriber with scribing black universal	2
94.	Set of stock and dies - UNC, UNF and metric	2 sets
95.	Shear Tin Man's 450 mm x 600mm	2
96.	Sheet Metal Gauge	2
97.	Sher Tinmans 300mm	4
98.	Soldering Copper Hatchet type 500gms	2
99.	Solid Parallels in pairs (Different size) in Metric	2
100.	Spanner Clyburn 15 cm	1
101.	Spanner D.E. set of 12 pieces (6mm to 32mm)	4
102.	Spanner T. flocks for screwing up and up-screwing inaccessible positions	2

103.	Spanner, adjustable 15cm.	2
104.	Spanner, ring set of 12 metric sizes 6 to 32 mm.	4
105.	Spanners socket with speed handle, T-bar, ratchet and universal	2
106.	Spark lighter	2
107.	Spark plug spanner	2
108.	Steel measuring tape 10 meter in a case	4
109.	Steel rule 15 cm inch and metric	4
110.	Steel rule 30 cm inch and metric	4
111.	Straight edge gauge 2	2
112.	Stud extractor set of 3	2 sets
113.	Stud remover with socket handle	1
114.	Surface gauge with dial test indicator plunger type i.e. 0.01 mm	4
115.	Tachometer (Counting type)	1
116.	Taps and Dies complete sets BSF	1 set
117.	Taps and wrenches - Metric	2 sets
118.	Telescope gauge	4
119.	Temperature gauge 0-100 deg c	2
120.	Thread pitch gauge metric, BSW	2
121.	Torque wrenches 5-35 Nm, 12-68 Nm & 50-225 Nm	1 each
122.	Trammel 30 cm	2
123.	Tyre pressure gauge with holding nipple	2
124.	Universal puller for removing pulleys, bearings	1
125.	V' Block 75 x 38 mm pair with Clamps	2
126.	Vacuum gauge to read 0 to 760 mm of Hg.	2
127 .	Valve Lifter	1
128.	Valve spring compressor universal.	2
129.	vernier caliper 0-300 mm with least count 0.02mm	4
130.	Vice grip pliers	2
131.	Voltmeter 50V/DC	2
132.	Wire Gauge (metric)	2
133.	Work bench 250 x 120 x 60 cm with 4 vices 12cm Jaw	4

C. General Installation/ Machineries

Sl.No.	Item with specification	Qty (Nos.)
1.	Arbor press hand operated 2 ton capacity	1
2.	Automotive exhaust 5 gas analyzer (petrol & Diesel) or Diesel	1
	Smoke	
3.	Battery tester to test 12V/24V	2
4.	Bench lever shears 250mm Blade x 3mm Capacity	1
5.	Cut section working model of Continuous variable transmission	1
6.	Cut section working model of Rotary clutch assembly of two	1
7.	Demonstration board of magneto ignition system of a two	1

8.	Discrete Component Trainer / Basic Electronics Trainer	1
9.	Drilling machine bench to drill up to 12mm dia along with	1
10.	Dual Magnetization Yoke : AC / HWDC, 230 VAC, 50Hz	1 set
11.	Gas Welding Table 1220mm x760mm	2
12.	Grinding machine (general purpose) D.E. pedestal with 300	1
	mm dia	
13.	Ignition coil and CDI unit of four different make	1each
14.	Layout of working model 12 V automobile electrical systems	1 each
16.	Liquid penetrant Inspection kit	1 set
17.	Motor cycle (four stroke engine) with Digital twin spark	1
18.	Motor cycle (two stroke engine)	1
19.	Motor vehicle (3 wheeler)	1
20.	Pipe Bending Machine (Hydraulic type) 12mm to 30mm	1
22.	Pneumatic rivet gun	2
23.	Ridge cutter	1
24.	Scooter (four stroke engine)	1
25.	Scooter (two stroke engine)	1
26.	shock absorber for two wheeler four different type	2
27.	Spring tension tester	1
29.	Three wheeler chassis frame & power transmission system.	1
31.	Three wheeler Engine for dismantling and assembling	2
32.	Three wheeler gear box for dismantling and assembling	2
33.	Three wheeler steering system for dismantling and assembling	2
34.	Tin smiths bench folder 600 x 1.6mm	1
35.	Trolley type portable air compressor single cylinder with 45	1
36.	Welding plant Oxy-Acetylene complete (high pressure)	2
37.	Welding Transformer (150-300 Amps)	1
38.	Working model of electronic ignition system of three wheeler	1
39.	Working model of electronic ignition system of two wheeler	1

D. List of consumable:

S1.	Description	Quantity
No.	_	
1.	Automatic Transmission oils	As required
2.	Battery- SMF	As required
3.	Brake fluids	As required
4.	Chalk, Prussian blue.	As required
5.	Chemical compound for fasteners	As required
6.	Diesel	As required
7.	Different type gasket material	As required
8.	Different type of oil seal	As required

9.	Drill Twist (assorted)	As required
10.	Emery paper - 36–60 grit, 80–120	As required
11.	Engine coolant	As required
12.	Engine oil	As required
13.	Gear oils	As required
14.	Gloves for Welding (Leather and Asbestos)	5 sets
15.	Hacksaw blade (consumable)	As required
16.	Hand rubber gloves tested for 5000 V	5 pair
17.	Holders, lamp teakwood boards, plug sockets, solders, flux wires and cables batteries round consumable blocks and other consumables as required	As required
18.	Hydrometer	4
19.	Lapping abrasives	As required
20.	Leather Apron	5
21.	Petrol	As required
22.	Power steering oil	As required
23.	Radiator Coolants	As required
24.	Safety goggles	As required
25.	Steel wire Brush 50mmx150mm	5

E. Workshop Furniture

S1.	Description	Quantity
No.	-	·
1.	Book shelf (glass panel) 6½ 'x 3' x 1½'	As required
2.	Computer Chair	1+1
3.	Computer Table	1+1
4.	Desktop computer and related MS office	1+1
5.	Discussion Table 8' x 4' x 2 ¹ / ₂ '	2
6.	Fire Extinguishers, first- aid box	As required
7.	Instructional Material – NIMI	As required
8.	Internet connection with all accessories	As required
9.	Laser printer	1
10.	LCD projector/ LED /LCD TV (42")	1
11.	Multimedia DVD for Automotive	As required
	application/subjects	_
12.	Online UPS 2KVA	1
13.	Stools	21
14.	Storage Rack 6½ ' x 3' x 1½'	As required
15.	Storage shelf 6½ ' x 3' x 1½'	As required.
16.	Suitable class room furniture	As required
17.	Suitable Work Tables with vices	As required
18.	Tool Cabinet - 6½ ' x 3' x 1½'	2
19.	Trainees locker 6½ 'x 3' x 1½'	2 Nos. to accommodate 20
		Lockers

ANNEXURE-II

GUIDELINES FOR INSTRUCTORS AND PAPER SETTERS

- 1. All questions of theory paper for the trade will be in objective type format.
- 2. Due care to be taken for proper & inclusive delivery among the batch. Some of the following method of delivery may be adopted:
 - a. Lecture
 - b. Lesson
 - c. Demonstration
 - d. Practice
 - e. Group discussion
 - f. Discussion with peer group
 - g. Project work
 - h. Industrial visit
- 3. Maximum utilization of latest form of training viz., audio visual aids, integration of IT, etc. May be adopted.
- 4. The total hours to be devoted against each topic may be decided with due diligence to safety & with prioritizing transfer of required skills.
- 5. Questions may be set based on following instructions:-

S1.	Question on	Weightage	Key Words may be like
No.	different aspect	in %age	
1	Information received	25	What, Who, When
			Define, Identify, Recall, State, Write, List &
2	Knowledge	50	Name
			Describe, Distinguish, Explain, Interpret &
3	Understanding	15	Summarize
			Apply, Compare, Demonstrate, Examine,
4	Application	10	Solve & Use

6. Due weightage to be given to all the topics under the syllabus while setting the question paper.

13. LIST OF TRADE COMMITTEE MEMBERS

1	V Krishna Shankar, Gen. Manager, Ashok Leyland
2	G Satish Kumar, Manager, Ashok Leyland
3	GM Cholanrajan, Sr. Manager, Training, Lansun Toyota, Chennai
4	M Shanavas Khan, Hinduja Foundaries
5	Dr. Abhijit KR Mandal, National Automotive Testing and R&D
	Infrastructure Project, Global, Automotive Research center, Chennai
6	Vadivelan, National Automotive Testing and R&D Infrastructure
	Project, Global, Automotive Research center, Chennai
7	Anatharaman, Proprietor, Care Care Center, Chennai
8	MK Gupta, Maruthi Suzuki
9	Pandey, Director, SRFMTTI, Anathapur
10	P. Thangapalam, DM- Trg, Dailmer India
11	S Gopinath, Sr. Manager, Crompton Greaves
12	RA. Armstrong, TAFE
13	B Muthukumar, Toyoto Kirloskar, New Delhi
14	J Dharsan, Asst. Mgr, Toyoto Kirloskar, Bangalore
15	C Prakash, Sr. Gen. Manager, Ashok Leyland
16	P Palanivelan, Manger, TVS Sundram Fasteners ltd.
17	TN Umashankar, Head Manufacturing, Delphi TVS Ltd.
18	K Aravind, Regional Trainer, Bosch Ltd., Chennai
19	K Mohankumar, TAFE
20	M Sivaraman, Consultant, Delphi TVS
Repres	sentatives from Academic/Professional Institutions
21	Dr. Ramesh A
	Professor, D/o Mechanical Engineering
	Indian Institute of Technology Madras
	IIT P.O., Chennai 600 036
22	Dr. A.R. Mohanty
	Professor, D/o Mechanical Engg
	Indian Institute of Technology Kharagpur
	Kharagpur
	India - 721302
23	Dr. Shankar Ram C S
	Assistant Profesor
	D/o Engineering Design
	Indian Institute of Technology Madras
	IIT P.O., Chennai 600 036

24	Prof. Nilesh J Vasa, Professor, IIT Chennai
25	Prof. G. Balaganesh, Professor, IIT Chennai
26	J. Rajakumar,Principal,Brakes India
27	S Horlyok Chelladurai,Retd. ITI Principal

DGE&T Coordinator

28	Shri T.C. Saravanabava, Deputy Director General (AT), DGET
	Headquarters

Core Group

3016 010 46	
29	Mr. K.S. Rao, JDT, NIMI, Chennai
30	* CSTARI
31	Mr. Yuvraj, DDT, ATI Chennai
32	Mr. G. Venktesh, ADT, ATI Hyd
33	Mr. S.P. Rewaskar, ATI, Hyd
34	Mr. T.N. Rudra, TO, ATI, Howrah
35	Mr. N. Ramesh Kumar, TO, ATI, Chennai
36	Mr. Akhilesh Pandey, TO, ATI, Mumbai
37	Mr. Vijayaraju, TO, ATI, Hyd
38	Mr. R. Rajesh Kanna, TO, ATI Chennai

Champion ITIs

39	Mr. H.S. Kalara, Principal, Govt. ITI, Chandigarh
40	Mr. A. Duraiswamy, ATO, Govt. ITI, Coimbattore
41	Mr. W. Nirmal Kumar Isarael, ATO, Govt. ITI, Trichy
42	Mr. K. Thaniarasu, ATO, Govt. ITI, Trichy
43	Mr. N. Durimurugan, TO, Govt. ITI, Chengalpattu
44	Mr. Ravindernath, Govt. ITI, Ambattur
45	Palanikumar, Govt. ITI, Pudukotai, TN